Licence Variation

Licence - 2148



ORICA AUSTRALIA PTY LTD, ABN 99 004 117 828, 16-20 BEAUCHAMP ROAD, MATRAVILLE NSW 2036

Attention: Ms. Lucy Archer

Notice Number 1091819 File Number 500755

Date 12-Sep-2008

NOTICE OF VARIATION OF LICENCE NO. 2148

BACKGROUND

- A. ORICA AUSTRALIA PTY LTD ("the licensee") is the holder of Environment Protection Licence No. 2148 ("the licence") issued under the *Protection of the Environment Operations Act 1997* ("the Act"). The licence authorises the carrying out of Scheduled Activity Premises Based at 16-20 BEAUCHAMP ROAD, MATRAVILLE, NSW.
- B. On 20-Aug-2008 the EPA received an application for the variation of the licence. The application requests changes to update and/or streamline various licence conditions.
- C. The application includes a request to extend the submission date of the report required by Condition E5 until 8 weeks after the submission date of the Annual Return.
- D. By this Notice, the EPA has varied the submission date of the report required by Condition E5 for the 2007/08 reporting year.
- E. The EPA is continuing its review of the remaining changes requested by the licensee.
- F. This Notice also includes amendments relating to start-up and shut-down of the Groundwater Treatment Plant (refer to conditions L3.9 and O.9.1) and a change in the frequency of monitoring for moisture content at Point 9 (refer to condition M2.1). These amendments respond to monitoring issues raised by the licensee.
- G. This Notice also includes a minor amendment to the Note following condition M3.2.

VARIATION OF LICENCE NO. 2148

- 1. By this notice the EPA varies licence No. 2148 as set out in the Appendix. The Appendix contains a copy of the provisions of the licence marked with the variations that are made to it by this notice.
- 2. The variations to the licence are indicated in the following way:

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- if a strike through mark appears through any word or other text (eg. Solids or) this indicates that the word or other text is deleted from the licence by this notice; and
- if a underline appears under any word or other text (eg. must be treated) this indicates that the word or other text is added to the licence by this notice.

Mr James Goodwin
Unit Head
Sydney Industry Section

(by Delegation)

INFORMATION ABOUT THIS NOTICE

- This notice is issued under section 58(5) of the Act.
- Details provided in this notice, along with an updated version of the licence, will be available on the EPA's Public Register (http://www.environment.nsw.gov.au/prpoeo/index.htm) in accordance with section 308 of the Act.

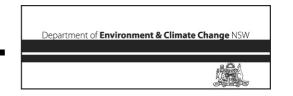
Appeals against this decision

• You can appeal to the Land and Environment Court against this decision. The deadline for lodging the appeal is 21 days after you were given notice of this decision.

When this notice begins to operate

- The variations to the licence specified in this notice begin to operate immediately from the date of this notice, unless another date is specified in this notice.
- If an appeal is made against this decision to vary the licence and the Land and Environment Court directs that the decision is stayed the decision does not operate until the stay ceases to have effect or the Land and Environment Court confirms the decision or the appeal is withdrawn (whichever occurs first).

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Licence Details	
Number:	2148
Anniversary Date:	21-July
Review Due Date:	22-Dec-2008

Licensee
ORICA AUSTRALIA PTY LTD
16-20 BEAUCHAMP ROAD
MATRAVILLE NSW 2036

Licence Type

Premises

Premises

ORICA AUSTRALIA PTY LTD 16-20 BEAUCHAMP ROAD MATRAVILLE NSW 2036

Scheduled Activity Chemical storage Chemical production - other Waste processing (non-thermal treatment) Waste disposal (thermal treatment)

Fee Based Activity	<u>Scale</u>
Dangerous goods production	> 25000 - T produced
General chemicals storage	> 5000 - 100000 kL of active storage capacity
Non-thermal treatment of hazardous and other waste	0 - All
Thermal treatment of hazardous & other waste	0 - All

Region
Metropolitan
Level 3, NSW Govt Offices, 84 Crown Street
WOLLONGONG NSW 2500
Phone: 02 4224 4100
Fax: 02 4224 4110
PO Box 513 WOLLONGONG EAST
NSW 2520

Department of Environment & Climate Change NSW



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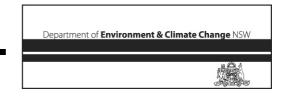
Environment Protection Licence





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Information about this licence

Dictionary

A definition of terms used in the licence can be found in the dictionary at the end of this licence.

Responsibilities of licensee

Separate to the requirements of this licence, general obligations of licensees are set out in the Protection of the Environment Operations Act 1997 ("the Act") and the Regulations made under the Act. These include obligations to:

- ensure persons associated with you comply with this licence, as set out in section 64 of the Act;
- control the pollution of waters and the pollution of air (see for example sections 120 132 of the Act);
 and
- report incidents causing or threatening material environmental harm to the environment, as set out in Part 5.7 of the Act.

Variation of licence conditions

The licence holder can apply to vary the conditions of this licence. An application form for this purpose is available from the EPA.

The EPA may also vary the conditions of the licence at any time by written notice without an application being made.

Where a licence has been granted in relation to development which was assessed under the Environmental Planning and Assessment Act 1979 in accordance with the procedures applying to integrated development, the EPA may not impose conditions which are inconsistent with the development consent conditions until the licence is first reviewed under Part 3.6 of the Act.

Duration of licence

This licence will remain in force until the licence is surrendered by the licence holder or until it is suspended or revoked by the EPA or the Minister. A licence may only be surrendered with the written approval of the EPA.

Licence review

The Act requires that the EPA review your licence at least every 5 years after the issue of the licence, as set out in Part 3.6 and Schedule 5 of the Act. You will receive advance notice of the licence review.

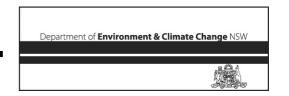
Fees and annual return to be sent to the EPA

For each licence fee period you must pay:

- an administrative fee; and
- a load-based fee (if applicable).

The EPA publication "A Guide to Licensing" contains information about how to calculate your licence fees.

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The licence requires that an Annual Return, comprising a Statement of Compliance and a summary of any monitoring required by the licence (including the recording of complaints), be submitted to the EPA. The Annual Return must be submitted within 60 days after the end of each reporting period. See condition R1 regarding the Annual Return reporting requirements.

Usually the licence fee period is the same as the reporting period.

Transfer of licence

The licence holder can apply to transfer the licence to another person. An application form for this purpose is available from the EPA.

Public register and access to monitoring data

Part 9.5 of the Act requires the EPA to keep a public register of details and decisions of the EPA in relation to, for example:

- licence applications;
- licence conditions and variations;
- statements of compliance;
- load based licensing information; and
- load reduction agreements.

Under s320 of the Act application can be made to the EPA for access to monitoring data which has been submitted to the EPA by licensees.

This licence is issued to:

ORICA AUSTRALIA PTY LTD 16-20 BEAUCHAMP ROAD MATRAVILLE NSW 2036

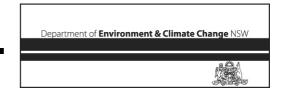
subject to the conditions which follow.

1 Administrative conditions

A1 What the licence authorises and regulates

- A1.1 Not applicable.
- A1.2 This licence authorises the carrying out of the scheduled activities listed below at the premises specified in A2. The activities are listed according to their scheduled activity classification, feebased activity classification and the scale of the operation.

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Unless otherwise further restricted by a condition of this licence, the scale at which the activity is carried out must not exceed the maximum scale specified in this condition.

Scheduled Activity
Chemical storage
Chemical production - other
Waste processing (non-thermal treatment)
Waste disposal (thermal treatment)

Fee Based Activity	Scale
Dangerous goods production	> 25000 - T produced
General chemicals storage	> 5000 - 100000 kL of active storage capacity
Non-thermal treatment of hazardous and other waste	0 - All
Thermal treatment of hazardous & other waste	0 - All

A1.3 Not applicable.

A2 Premises to which this licence applies

A2.1 The licence applies to the following premises:

Premises Details		
ORICA AUSTRALIA PTY LTD		
16-20 BEAUCHAMP ROAD		
MATRAVILLE		
NSW		
2036		
LOTS 2,4 & 9 DP 1016112, LOTS 2,5 DP 206413,		
LOT 11 DP 1039919, LOT 1 DP 85542, LOT 11 DP		
109505, LOT 1 DP1078077, LOT 1 DP 740704		

Department of **Environment & Climate Change** NSW

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Premises Details

As defined in a letter to DEC's Sydney Industry, dated 14 September 2005, and drawing No B87201 Rev14, titled "Botany Site Plan - Sub-Division Boundary Plots', and dated 14/03/05

A3 Other activities

A3.1 Not applicable.

A4 Information supplied to the EPA

A4.1 Works and activities must be carried out in accordance with the proposal contained in the licence application, except as expressly provided by a condition of this licence.

In this condition the reference to "the licence application" includes a reference to:

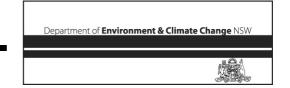
- (a) the applications for any licences (including former pollution control approvals) which this licence replaces under the Protection of the Environment Operations (Savings and Transitional) Regulation 1998; and
- (b) the licence information form provided by the licensee to the EPA to assist the EPA in connection with the issuing of this licence.

2 Discharges to air and water and applications to land

P1 Location of monitoring/discharge points and areas

P1.1 The following points referred to in the table below are identified in this licence for the purposes of monitoring and/or the setting of limits for the emission of pollutants to the air from the point.

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Air

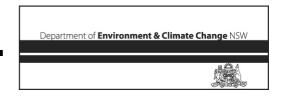
EPA Identi- fication no.	Type of Monitoring Point	Type of Discharge Point	Description of Location
3	Discharge to air Air emissions monitoring	Discharge to air Air emissions monitoring	Vent from the hypochlorite backing tower marked "monitoring point 3" on Drawing No. B78323 submitted as an attachment to the letter to the EPA dated 21 March 2003.
4	Discharge to air Air emissions monitoring	Discharge to air Air emissions monitoring	Vent duct from the absorbtion tail tower marked "monitoring point 4" on Drawing No. B78323 submitted as an attachment to the letter to the EPA dated 21 March 2003.
7	Discharge to air Air emissions monitoring	Discharge to air Air emissions monitoring	Emergency chlorine vent marked "monitoring point 7" on Drawing No. B78323 submitted as an attachment to the letter to the EPA dated 21 March 2003.
8	Discharge to Air Air emissions monitoring	Discharge to Air Air emissions monitoring	Discharge from the Stack of the Vapour Emissions Capture (VEC) system of the Steam Stripping Unit (SSU) as shown on drawing No B96306 Rev0 submitted to DEC on 29 September 2005
9	Discharge to air Air emissions monitoring	Discharge to air Air emissions monitoring	Stack serving GTP labelled "Point 9 - Discharge to air" on drawing number B96283 Rev2 submitted to DEC on 20 June 2006.
10	Parameter monitoring		Thermal oxidation unit labelled "Point 10 - Parameter monitoring temperatue" on drawing number B96283 Rev2 submitted to DEC on 20 June 2006.
12	Weather monitoring		Weather monitoring station labelled "Point 12 - Weather Monitoring" on drawing No B96283 Rev2 submitted to DEC on 20 June 2006
13	Parameter monitoring		Pipe serving the GTP thermal oxidiser, labelled "Point 13 - Thermal Oxidiser Flow (Residence Time) Monitoring Point" on drawing number B96283 Rev2 submitted to DEC on 20 June 2006

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EPA Identi-	Type of Monitoring Point	Type of Discharge Point	Description of Location
fication no.	Discharge to air Air emission monitoring	Discharge to air Air emission monitoring	Stack serving the vapour extraction system labellled as "Exhaust to atmosphere (single, short stack, approx. 3m above ground)" on drawing No B96878 RevB submitted to DEC on 26 June 2006
26	Discharge to air. Air emissions monitoring	Discharge to air. Air emissions monitoring	Common stack from building housing HCB repackaging plant and new Store J
27	Discharge to air. Air emissions monitoring.	Discharge to air. Air emissions monitoring.	Stack from temporary enclosure of Store H
28	Discharge to air. Air emissions monitoring	Discharge to air. Air emissions monitoring	Stack from temporary enclosure of Store E
29	In-pipe monitoring	In-pipe monitoring	Store J interstage point between the two activated charcoal filters on extraction pipe 1.
30	In-pipe monitoring	In-pipe monitoring	Store J interstage point between the two activated charcoal filters on extraction pipe 2.
31	In-pipe monitoring	In-pipe monitoring	Store H interstage point between the two activated charcoal filters on the extraction pipe.
32	In-pipe monitoring		Store E interstage point between the two activated charcoal filters on the extraction pipe.
33	In-pipe monitoring		Store J interstage point between the two activated charcoal filters on the extraction pipe. (Note - this is the same as Point 29).
34	In-pipe monitoring		Store J interstage point between the two activated charcoal filters on the extraction pipe. (Note - this is the same as Point 30).
35	In-pipe monitoring		Store H interstage point between the two activated charcoal filters on the extraction pipe. (Note - this is the same as Point 31).
36	In-pipe monitoring		Store E interstage point between the two activated charcoal filters on the extraction pipe. (Note - this is the same as Point 32).

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- P1.2 The following points referred to in the table are identified in this licence for the purposes of the monitoring and/or the setting of limits for discharges of pollutants to water from the point.
- P1.3 The following utilisation areas referred to in the table below are identified in this licence for the purposes of the monitoring and/or the setting of limits for any application of solids or liquids to the utilisation area.

Water and land

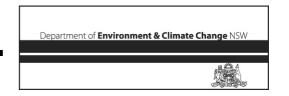
EPA identi-	Type of monitoring point	Type of discharge point	Description of location
11		Discharge to waters	Drain outlet serving the GTP labelled "Point 11- Water Discharge Point" on drawing number B96284 Rev0 submitted to DEC on 14 September 2005
14	Effluent quality monitoring		Drain outlet serving the GTP labelled "Point 14 - Water Discharge Composition" on drawing No B96284 Rev1 submitted to DECC on 14 Sep 2007
15	Effluent quality monitoring		Drain outlet serving the GTP labelled "Point 15 - Water Discharge Conductivity" on drawing No B96283 Rev2 submitted to DEC on 20 June 2006
16	Effluent quality and volume monitoring		Drain outlet serving the GTP labelled "Point 16 - Water Discharge Temperature & Flow" on drawing No B96284 Rev0 submitted to DEC on 14 September 2005
22	Effluent quality monitoring		Drain outlet serving the SSU labelled "Point 22 - Penryn Estuary Monitoring Location" as shown on drawing No 43217284_f1 RevA submitted to DEC on 29 September 2005

3 Limit conditions

L1 Pollution of waters

L1.1 Except as may be expressly provided in any other condition of this licence, the licensee must comply with section 120 of the Protection of the Environment Operations Act 1997.

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L2 Load limits

- L2.1 The actual load of an assessable pollutant discharged from the premises during the reporting period must not exceed the load limit specified for the assessable pollutant in the table below.
- Note: An assessable pollutant is a pollutant which affects the licence fee payable for the licence.
- L2.2 The actual load of an assessable pollutant must be calculated in accordance with the relevant load calculation protocol.

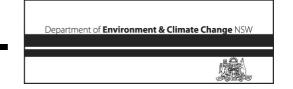
Assessable Pollutant	Load limit (kg)
Arsenic (Air)	0.43
Benzene (Air)	0
Benzo(a)pyrene (equivalent) (Air)	0.15
Fine Particulates (Air)	1600
Lead (Air)	0.11
Mercury (Air)	0.06
Nitrogen Oxides (Air)	100500
Nitrogen Oxides - Summer (Air)	
Sulfur Oxides (Air)	3800

Note: Although the load limit for *Benzene (Air)* in the above table is set to zero the actual load limit for this pollutant is **0.000046 kg**.

L3 Concentration limits

- L3.1 For each monitoring/discharge point or utilisation area specified in the table\s below (by a point number), the concentration of a pollutant discharged at that point, or applied to that area, must not exceed the concentration limits specified for that pollutant in the table.
- L3.2 Where a pH quality limit is specified in the table, the specified percentage of samples must be within the specified ranges.
- L3.3 To avoid any doubt, this condition does not authorise the pollution of waters by any pollutant other than those specified in the table/s.

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Air

POINT 3

Pollutant	Units of measure	100 percentile concentration limit
Chlorine	milligrams per cubic metre	200

POINT 4

Pollutant Units of measure		100 percentile concentration limit	
Hydrogen chloride	milligrams per cubic metre	30	

POINT 8

Pollutant	Units of measure	100 percentile concentration limit
1,2-Dichloroethane	parts per million	128
Volatile organic compounds	parts per million	150
Vinyl chloride	parts per million	41

POINT 9

Pollutant	Units of measure	100 percentile concentration limit
1,2-Dichloroethane	milligrams per cubic metre	8 Note 1
Chlorine	milligrams per cubic metre	30
Nitrogen Oxides	milligrams per cubic metre	400
Volatile organic compounds	milligrams per cubic metre	10 Note 1
Hydrogen Sulfide	milligrams per cubic metre	2
Dioxins & Furans	nanograms per cubic metre	0.1 Note 2
Hydrogen chloride	milligrams per cubic metre	30
Sulphur dioxide	milligrams per cubic metre	100
Vinyl chloride	parts per million	10
Solid Particles	milligrams per cubic metre	20
Carbon monoxide	milligrams per cubic metre	100

POINT 25

Pollutant	Units of measure	100 percentile concentration limit
Mercury	micrograms per cubic metre	30

POINTS 26,27,28

Pollutant	Units of measure	100 percentile concentration limit
Cadmium	milligrams per cubic metre	0.1
Hexachlorobenzene	milligrams per cubic metre	0.002
Mercury	milligrams per cubic metre	0.1
Volatile organic compounds	milligrams per cubic metre	10
Dioxins & Furans	nanograms per cubic metre	0.1
Hazardous substances	milligrams per cubic metre	0.5
Total solids	milligrams per cubic metre	10
Hexachlorobutadiene	milligrams per cubic metre	0.21
Hexachloroethane	milligrams per cubic metre	9.7

POINT 29

Pollutant	Units of measure	100 percentile concentration limit
Tetrachloroethene (tetrachloroethylene)	milligrams per cubic metre	340

Environment Protection Authority - NSW
Archived: 12-Sep-2008

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POINT 30

Pollutant	Units of measure	100 percentile concentration limit
Tetrachloroethene	milligrams per cubic metre	340
(tetrachloroethylene)		

POINT 31

Pollutant	Units of measure	100 percentile concentration limit
1,2-Dichloroethane	milligrams per cubic metre	40

Water and Land

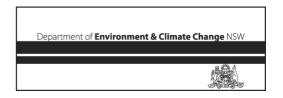
POINT 11

Pollutant	Units of Measure	50 percentile concentration limit	90 percentile concentration limit	3DGM concentration limit	100 percentile Concentration Limit
1,2- Dichloroethane	milligrams per litre				1.9
Arsenic	milligrams per litre				0.013
Cadmium	milligrams per litre				0.001
Carbon tetrachloride	milligrams per litre				0.24
Copper	milligrams per litre				0.01
Iron	milligrams per litre				0.3
Lead	milligrams per litre				0.0034
Manganese	milligrams per litre				1.9
Mercury	milligrams per litre				0.0005
Nickel	milligrams per litre				0.011
рН	pH				6.5-8.5
Reactive Phosphorus	milligrams per litre				0.05
Temperature	degrees Celsius				10-30
Tetrachloroethene (tetrachloroethylen e)	milligrams per litre				0.07
Nitrogen (total)	milligrams per litre				5 Note 4
Phosphorus (total)	milligrams per litre				0.1Note 3
Trichloroethene (Trichloroethylene)	milligrams per litre				0.33
Turbidity	nephelometric turbidity units				10 Note 3
Zinc	milligrams per litre				0.01
Nitrate + nitrite (oxidised nitrogen)	milligrams per litre				0.1Note3
Benzene	milligrams per litre				0.95
Chloroform	milligrams per litre				0.37
Toluene	milligrams per litre				0.18
Vinyl chloride	milligrams per litre				0.1
Biochemical oxygen demand	milligrams per litre				10
Chromium (total)	milligrams per litre				0.01
Total residual chlorine	milligrams per litre				0.1
NH3-N	milligrams per litre				4.6Note 4

Note: The above air pollutant concentration limits apply to the stack emissions prior to the addition of any re-heat air.

Note 1: Expressed as total organic carbon. This should be determined by summing all individual components after being analysed by FTIR.

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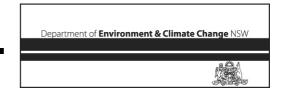


- **Note 2:** Polychlorinated-dibenzo-p-dioxins (PCDD) and polychlorinated-dibenzofurans (PCDF) as 2,3,7,8-tetrachloro-dibenzo-p-dioxin (TCDD) equivalent calculated in accordance with the procedures included in Part 9, Clause 19 of the POEO (Clean Air) Regulation 2002.
- **Note 3:** For the purposes of the table(s) above, Note 3 means that concentration limits may be subject to review and change once the final details are received on the treatment technology and the design of the discharge structure.
- **Note 4:** For the purposes of the table above, Note 4 means that this concentration limit will be subject to review and change once the licensee has submitted the report as required in Condition U2 (Ammonia Concentration Reduction Strategy).
- L3.4 For the concentration limits specified for Point 8 (above), the following reference conditions also apply:

Pollutant	Units of measure	100 percentile concentration limit	Reference Conditions	Averaging Period
Volatile organic compounds	ppm	150	Dry, 273K, 101.3kPa	1 hour
1,2-dichloroethane	ppm	128	Dry, 273K, 101.3kPa	1 hour
Vinyl Chloride	ppm	41	Dry, 273K, 101.3kPa	1 hour

Note 1: The EPA may vary the limits in the above table to those at or approaching best practice. (The variation to these limits will apply from the date or dates as may be specified by the EPA by direction issued in accordance with former Condition U2.2 of this licence. See table of Pollution Reduction Programs Completed).

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L3.5 Reference Condition

For the concentration limits specified for Point 9 (above), the following reference conditions also apply:

Pollutant	Units of measure	100 percentile concentration limit	Reference Conditions	Averaging Period
1,2-Dichloroethane ¹	mg/m3	8	Dry, 273K, 101.3kPa, 11% O ₂	Rolling 1 hour average
Chlorine	mg/m3	30	Dry, 273K, 101.3kPa, 11% O ₂	As per test method
Nitrogen Oxides	mg/m3	400	Dry, 273K, 101.3kPa, 11% O ₂	Rolling 1 hour average
Volatile organic compounds ¹	mg/m3	10	Dry, 273K, 101.3kPa, 11% O ₂	Rolling 1 hour average
Hydrogen Sulfide	mg/m3	2	Dry, 273K, 101.3kPa, 11% O ₂	As per test method
Dioxins & Furans ²	ng/m3	0.1	I-TEQ, Dry, 273K, 101.3kPa, 11% O ₂	As per test method
Hydrogen chloride	mg/m3	30	Dry, 273K, 101.3kPa, 11% O ₂	Rolling 1 hour average
Sulfur dioxide	mg/m3	100	Dry, 273K, 101.3kPa, 11% O ₂	As per test method
Vinyl chloride	ppm	10	Dry, 273K, 101.3kPa, 11% O ₂	Rolling 3 hour average
Solid Particles	mg/m3	20	Dry, 273K, 101.3kPa, 11% O ₂	As per test method
Carbon monoxide	mg/m3	100	Dry, 273K, 101.3kPa, 11% O ₂	Rolling 1 hour average

Note The above limits apply to the stack emissions prior to the addition of any re-heat air.

L3.6 Reference conditions for Points 26, 27 and 28.

For the concentration limits specified for Points 26, 27 and 28 (above), the following reference conditions also apply:

Pollutant	Units of measure	100 percentile concentration limit	Reference Conditions
Total solids	mg/m ³	10	Dry, 273K, 101.3kPa
Hazardous substances (aggregate of Sb, As, Be, Cd, Cr, Co, Pb, Mn, Hg, Ni, Se, Sn and V)	mg/m ³	0.5	Dry, 273K, 101.3kPa
Volatile Organic Compounds	mg/m ³	10	Dry, 273K, 101.3kPa
Cadmium	mg/m ³	0.1	Dry, 273K, 101.3kPa
Mercury	mg/m ³	0.1	Dry, 273K, 101.3kPa
Hexachlorobenzene (HCB)	mg/m ³	0.002	Dry, 273K, 101.3kPa
Hexachlorobutadiene (HCBD)	mg/m ³	0.21	Dry, 273K, 101.3kPa
Hexachloroethane (HCE)	mg/m ³	9.7	Dry, 273K, 101.3kPa
Dioxins and Furans	ng/m³	0.1	I-TEQ, Dry, 273K, 101.3kPa

¹ Expressed as total organic carbon.

² Polychlorinated-dibenzo-p-dioxins (PCDD) and polychlorinated-dibenzofurans (PCDF) as 2,3,7,8-tetrachloro-dibenzo-p-dioxin (TCDD) equivalent calculated in accordance with the procedures included in the Protection of the Environment Operations (Clean Air) Regulation 2002.

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Note: For the purpose of monitoring and determining compliance with this condition, 'Dioxins and Furans' are polychlorinated-dibenzo-p-dioxins (PCDD) and polychlorinated-dibenzofurans (PCDF) as 2,3,7,8-tetrachloro-dibenzo-p-dioxin (TCDD) equivalent and calculated in accordance with the procedures included in the Protection of the Environment Operations (Clean Air) Regulation 2002.

L3.7 Thermal Oxidiser Lower Limits

For each monitoring/discharge point or utilisation area specified in the tables below (by point number), the parameter must be equal to or greater than the lower limits specified for that parameter in that table.

Point 10

Parameter	Units of measure	Lower Limit	Averaging period
Temperature	°C	875	Instantaneous

Point 13

Parameter	Units of measure	Lower Limit	Averaging period
Residence time	S	2	Instantaneous

L3.8 Whenever a combustion failure occurs in the thermal oxidiser, both the Air Stripping Unit and the Thermal Oxidiser must be shut down and all emissions must cease as soon as safely possible, but in no case later than 10 minutes after the start of the failure.

L3.9 Exemptions from concentration limits for Point 9 and temperature limit for Point 10

The concentration limits specified for Point 9 (above) and temperature limit for Point 10 (above) do not apply during the following periods:

- (a) a start-up period that is, while the thermal oxidiser is being brought up to normal operation following a period of inactivity; or
- (b) a shutdown period that is, while the thermal oxidiser is being taken out of service from normal operation to inactivity.
- Note 1: While the concentration limits specified for Point 9 (above) do not apply, the licensee is subject to the requirements of section 128 (2) of the Protection of the Environment Operations Act in relation to the prevention and minimisation of air pollution.
- Note 2: Condition O9.1 requires that only uncontaminated off-gas feed is processed by the thermal oxidiser when the temperature at the thermal oxidiser unit (Point 10) is below 875°C.

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L4 Volume and mass limits

- L4.1 For each discharge point or utilisation area specified below (by a point number), the volume/mass of:
 - (a) liquids discharged to water; or;
 - (b) solids or liquids applied to the area;

must not exceed the volume/mass limit specified for that discharge point or area.

Point	Unit of measure	Volume/Mass Limit
11	kilolitres per day	13500

L4.2 For each discharge point or utilisation area specified in the table/s below, the mass of a pollutant discharged at that point, or applied to that area, must not exceed the limits specified for that pollutant in the table below.

Point 8

Air

Pollutant	Units of measure	Mass limit
Volatile organic	g per hour	450
compound		
1,2-dichloroethane	g per hour	570
Vinyl Chloride	g per hour	115

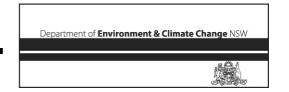
- L4.3 To avoid any doubt, this condition does not authorise the discharge or emission of any other pollutants.
- L4.4 For the purposes of the above tables, 'mass limit' means 100 percentile load limits, as determined by the licensee in its application for licence variation dated 16 October 2007.

L5 Waste

- L5.1 The licensee must not cause, permit or allow any waste generated outside the premises to be received at the premises for storage, treatment, processing, reprocessing or disposal or any waste generated at the premises to be disposed of at the premises, except as expressly permitted by the licence.
- L5.2 This condition only applies to the storage, treatment, processing, reprocessing or disposal of waste at the premises if it requires an environment protection licence.
- L5.3 Except as provided by any other condition of this licence, only the hazardous and or industrial and/or Group A waste listed below may be treated, processed or reprocessed at the premises.

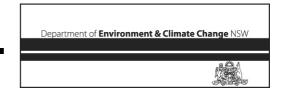
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- (a) Ferrous chloride (pickle liquor);
- (b) Mercury compounds; and
- (c) Waste chemical substances arising from research and development activities.
- (d) Halogenated organic solvents;
- (e) Residues from industrial waste treatment/disposal operations;
- (f) Soils contaminated with a controlled waste;
- L5.4 Not applicable.
- L5.5 Except as provided by any other condition of this licence, only the hazardous and/or industrial and/or Group A waste listed below may be generated and/or stored at the premises.
 - (a) Basic solutions or bases in solid form;
 - (b) Mercury; mercury compounds;
 - (c) Organic solvents excluding halogenated solvents;
 - (d) Halogenated organic solvents;
 - (e) Waste from manufacture, formulation and use of wood-preserving chemicals;
 - (f) Waste mineral oils unfit for their original intended use;
 - (g) Waste oil/water, hydrocarbons/water mixtures or emulsions;
 - (h) Waste substances and articles containing or contaminated with polychlorinated biphenyls ((PCB's), polychlorinated napthalenes (PCN's), polychlorinated terphenyls (PCT's) and/or polybrominated biphenyls (PBB's);
 - (i) Organohalogenated compounds other than substances referred to in Appendix 1 of this licence;
 - (j) Soils contaminated with a controlled waste;
 - (k) Encapsulated, chemically-fixed, solidified or polymerised wastes;
 - (I) Residues from industrial waste treatment/disposal operations;
 - (m) Clinical and related wastes;
 - (n) Acidic solutions or acids in solid form;
 - (o) Waste chemical substances arising from research and development activities;
 - (p) Filter cake;

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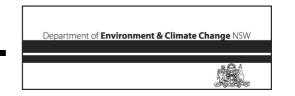


- (q) Containers and drums contaminated with substances in the list in Appendix 1 of this licence; and
- (r) Perchlorates.

L6 Noise Limits

- L6.1 For the area known as 'Southlands' and the associated wells and reticulation system for the SSU operation the noise limit conditions L6.1.1 to L6.1.4 inclusively, apply:
 - **L6.1.1** The operation of all plant and equipment must not give rise to an equivalent continuous (L_{Aeq}) sound pressure level at any point on any residential property greater than 5dB(A) above the existing background L_{A90} level (in the absence of the noise under consideration).
 - **L6.1.2** The operation of all plant and equipment must not give rise to an LA1, 1minute or LAMax sound pressure level at any point on any residential property greater than 15dB(A) above the existing background LA90 level (in the absence of the noise under consideration) during night time.
 - **L6.1.3** The operation of all plant and equipment when assessed on any residential property must not give rise to a sound pressure level that exceeds LAeq 50dB(A) day/evening time, and LAeq 40 dB(A) night time.
 - **L6.1.4** The operation of all plant and equipment when assessed on any neighbouring commercial/industrial premises must not give rise to a sound pressure level that exceeds LAeq 65dB(A) day/evening time and night time.
 - Note 1: For assessment purposes, the above L_{Aeq} sound levels must be assessed over a period of 10-15 minutes. The modification factors presented in Section 4 of the NSW Industrial Noise Policy must be applied to the measured noise levels where applicable.
 - **Note 2:** The area known as 'Southlands' and the associated wells and reticulation system for the SSU operation is defined by Lot 2 DP 528680; Lot 11, DP 109505; and Lot 1 DP85542 as shown on drawing titled "Botany Site Plan Sub-division Boundary Plots", drawing no. B87201 Rev 12 4/03 and the reticulation layout shown on drawing B96310 RevA dated 15.10.05 submitted to DEC on 4 November 2005.
- L6.2 For the operation of the steam stripping unit and associated plant and equipment, located at Botany Industrial Park (BIP) premises the following conditions L6.2.1 to L6.2.3 inclusively apply:
 - **L6.2.1** Noise emissions emanating from all active Plants in the BIP premises, including loading and unloading of material in or above the premises and when determined as a sound level contribution, shall not exceed the following amenity LAeq criteria when measured or computed at any point within one metre of the nearest boundary of any residence in the vicinity of the premises, using the "FAST" response on the sound level meter.

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Time of Day	LAeq
Day	65
Evening	55
Night	50

- **L6.2.2** The intrusive noise criterion for all active plants in the BIP shall be that the LAeq15minute noise levels shall not exceed the amenity LAeq noise levels by more than 5 dB(A) when measured or computed at any point within one metre of the nearest boundary of any residence in the vicinity of the premises, using the "FAST" response on the sound level meter.
- **L6.2.3** Each existing BIP Plant shall ensure that new or replacement equipment is selected and/or installed so that no increase in noise emissions is thereby created when measured or computed at any point within one metre of the nearest boundary of any residence in the vicinity of the premises, using the "FAST" response on the sound level meter.
- **Note 3:** The operation of the steam stripping unit and associated plant and equipment, located at Botany Industrial Park (BIP) premises is defined by all Lot and DPs, excluding the 'Southlands' area, listed on "Botany Site Plan Sub-division Boundary Plots", drawing no. B87201 Rev 12 4/03).
- L6.3 A report for all BIP Licences (L7494 Huntsman Corporation; L 2148 Orica Pty Ltd and L10000 Qenos Pty Ltd) demonstrating compliance with the noise conditions listed at Condition L6.1 to L6.2 must be appended to the Annual Return for Qenos L10000.
- L6.4 Noise generated by activities associated with the Groundwater Cleanup Project, other than those accepted by the DEC as being "construction" at the premises must not exceed the noise goal level presented in the Table 6.4 below:

Table 6.4 - Noise Design Goal Limits (dB(A))

Location	Day	Evening	Night
	L _{Aeq(15} minute)	L _{Aeq(15} minute)	L _{Aeq(15} minute)
Nearest affected receivers surrounding the Groundwater Cleanup Project	35 dB(A)	35 dB(A)	35 dB(A)

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- L6.5 For the purpose of Condition L6.1, L6.2 and L6.4:
 - Day is defined as the period from 7am to 6pm Monday to Saturday and 8am to 6pm Sundays and Public Holidays,
 - · Evening is defined as the period from 6pm to 10pm, and
 - Night is defined as the period from 10pm to 7am Monday to Saturday and 10pm to 8am Sundays and Public Holidays
- L6.6 Noise from the premises is to be measured at the most affected point on or within the residential boundary to determine compliance with the LAeq(15 minute) noise limits in condition L6.4.

Where it can be demonstrated that direct measurement of noise from the premises is impractical, the EPA may accept alternative means of determining compliance. See Chapter 11 of the NSW Industrial Noise Policy.

The modification factors presented in Section 4 of the NSW Industrial Noise Policy shall also be applied to the measured noise level where applicable

- L6.7 The noise emission limits identified in condition L6.4 apply under meteorological conditions of:
 - wind speeds up to 3 m/s at 10 metres above ground level; or
 - temperature inversion conditions of up to 3°C/100m and wind speeds up to 2m/s at 10 metres above ground level.

L6.8 Hours of operation – Construction

All construction work at the premises must only be conducted between 7:00am to 6:00pm Monday to Friday, 8:00am to 1:00pm Saturdays, with no construction activities on Sundays or Public Holidays. Construction is permitted any time if it is not audible at the nearest affected receivers. Audible means that it can be heard by a person at the nearest affected receivers.

- L6.9 Activities at the premises, other than construction work, that meet the noise goal provided in L6.4 may be conducted on a continuous basis.
- L6.10 The following activities may be carried out at the premises outside the hours specified in conditions L6.8:
 - (a) the delivery of materials as requested by Police or other authorities for safety reasons; and
 - (b) emergency work to avoid the loss of lives, property and/or to prevent environmental harm.

L7 Polychlorinated Biphenyls (PCBs)

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Note: The licensee must comply with the conditions as specified in this licence or where no specific conditions are outlined in this licence, the licensee must comply with the "Chemical Control Order in Relation to Materials and Wastes Containing Polychlorinated Biphenyl, 1997".

4 Operating conditions

O1 Activities must be carried out in a competent manner

O1.1 Licensed activities must be carried out in a competent manner.

This includes:

- (a) the processing, handling, movement and storage of materials and substances used to carry out the activity; and
- (b) the treatment, storage, processing, reprocessing, transport and disposal of waste generated by the activity.

O2 Maintenance of plant and equipment

- O2.1 All plant and equipment installed at the premises or used in connection with the licensed activity:
 - (a) must be maintained in a proper and efficient condition; and
 - (b) must be operated in a proper and efficient manner.

O3 Emergency Response

O3.1 Within 3 months of the date of the issue of this licence, the licensee must develop, or update, an emergency response plan which documents the procedures to deal with all types of incidents (eg spill, explosions or fire) that may occur at the premises or outside of the premises (eg during transfer) which are likely to cause harm to the environment.

O4 Processes and management

- O4.1 The licensee must ensure that all liquid and/or non-liquid waste generated and/or stored and/or treated and/or on the premises is assessed and classified in accordance with the Environmental Guidelines: Assessment, Classification and Management of Liquid and Non-Liquid Wastes (DEC 2004) or any future guideline that may supersede that document.
- O4.2 The licensee must ensure that waste identified for recycling is stored separately from other waste.
- O4.3 All above ground tanks containing material that is likely to cause environmental harm must be bunded or have an alternative spill containment system in-place.
- O4.4 The licensee must ensure that suitable measures (e.g. high/low alarms, control valves with interlock control, one way valves) are installed on all tanks, ponds or clarifiers and associated pipes and hoses to prevent the spillage of waste.

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O5 Asbestos Wastes

O5.1 The licensee must manage any asbestos or asbestos-contaminated materials that may be uncovered during the construction, commissioning and operation of all activities undertaken at the premises strictly in accordance with the requirements under the *Protection of the Environment Operations (Waste) Regulation 2005* and any guidelines or requirements issued by the EPA in relation to those materials.

O6 Odour

- O6.1 The licensee must not cause, permit or allow the emission of offensive odour beyond the boundary of the premises.
- O6.2 No condition of this licence identifies a potentially offensive odour for the purposes of Section 129 of the Protection of the Environment Operations Act 1997.

O7 Steam Stripper Unit and associated groundwater piping system emissions

O7.1 The licensee must operate the Steam Stripping Unit and associated groundwater transfer system plant at all times to minimise the concentration and mass of total VOCs, 1-2 dichloroethane and vinyl chloride emissions.

O8 Dust

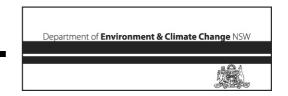
- O8.1 Activities occurring at the premises must be carried out in a manner that will minimise emissions of dust from the premises.
- O8.2 Loaded trucks must be covered at all times, except during loading and unloading of material.

O9 Thermal Oxidiser Operating Conditions

O9.1 The licensee must revert to an ensure that only uncontaminated off-gas feed is sent to the GTP as seen as thermal oxidiser at any time when the temperature at the thermal oxidiser unit (Point 10) falls below 875 C during normal operation C.

5 Monitoring and recording conditions

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M1 Monitoring records

- M1.1 The results of any monitoring required to be conducted by this licence or a load calculation protocol must be recorded and retained as set out in this condition.
- M1.2 All records required to be kept by this licence must be:
 - (a)in a legible form, or in a form that can readily be reduced to a legible form;
 - (b) kept for at least 4 years after the monitoring or event to which they relate took place; and
 - (c) produced in a legible form to any authorised officer of the EPA who asks to see them.
- M1.3 The following records must be kept in respect of any samples required to be collected for the purposes of this licence:
 - (a) the date(s) on which the sample was taken;
 - (b) the time(s) at which the sample was collected;
 - (c) the point at which the sample was taken; and
 - (d) the name of the person who collected the sample.

M2 Requirement to monitor concentration of pollutants discharged

M2.1 For each monitoring/discharge point or utilisation area specified below (by a point number), the licensee must monitor (by sampling and obtaining results by analysis) the concentration of each pollutant specified in Column 1. The licensee must use the sampling method, units of measure, and sample at the frequency, specified opposite in the other columns:

POINT 3

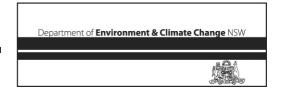
Pollutant	Units of measure	Frequency	Sampling Method
Chlorine	milligrams per cubic	Continuous	In line instrumentation
	metre		

POINT 4

Pollutant	Units of measure	Frequency	Sampling Method
Hydrogen chloride	milligrams per cubic	Quarterly	Method approved in writing by the
	metre		Authority

Pollutant	Units of measure	Frequency	Sampling Method
Chlorine	milligrams per cubic metre	Continuous	In line instrumentation

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POINT 8

Pollutant	Units of measure	Frequency	Sampling Method
1,2-Dichloroethane	parts per million	Daily	TM-34
Moisture	percent	Daily	TM-22
Speciated organic compounds	milligrams per cubic metre	Quarterly	TM-34
Temperature	degrees Celsius	Daily	TM-2
Vinyl chloride	parts per million	Daily	TM-34
Volatile organic compounds	parts per million	Daily	TM-34
Volumetric flowrate	cubic metres per second	Daily	By Calculation (volume flow rate or pump capacity multiplied by operating time)

POINT 9

Pollutant	Units of measure	Frequency	Sampling Method
1,2-Dichloroethane	milligrams per cubic metre	Special Frequency 13	CEM-10
Carbon monoxide	milligrams per cubic metre	Special Frequency 13	CEM-4
Chlorine	milligrams per cubic metre	Quarterly	TM-7 & TM-8
Dioxins & Furans	nanograms per cubic metre	Special Frequency 2	TM-18
Dry gas density	kilograms per cubic metre	Quarterly	TM-23
Hydrogen Sulfide	milligrams per normalised cubic metre	Quarterly	TM-5
Hydrogen chloride	milligrams per cubic metre	Special Frequency 13	CEM-10
Moisture content	percent	Special Frequency 13 Quarterly	TM-22
Molecular weight of stack gases	grams per gram mole	Quarterly	TM-23
Nitrogen Oxides	milligrams per cubic metre	Quarterly	TM-11
Oxygen (O2)	percent	Continuous	CEM-3
Solid Particles	milligrams per cubic metre	Special Frequency 3	TM-15
Sulphur dioxide	milligrams per cubic metre	Special Frequency 3	TM-4
Temperature	degrees Celsius	Continuous	TM-2
Velocity	metres per second	Continuous	CEM-6
Vinyl chloride	parts per million	Special Frequency 13	CEM-10
Volatile organic compounds	milligrams per cubic metre	Special Frequency 13	CEM-10
Volumetric flowrate	cubic metres per second	Continuous	CEM-6

POINT 10

Pollutant	Units of measure	Frequency	Sampling Method
Temperature	degrees Celsius	Continuous	TM-2

Pollutant	Units of measure	Frequency	Sampling Method
Volumetric flowrate	cubic metres per second	Continuous	CEM-6

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POINT 14

Pollutant	Units of measure	Frequency	Sampling Method
1,2-Dichloroethane	milligrams per litre	Weekly	Special Method 2
Arsenic	milligrams per litre	Weekly	24 hour composite sample
Benzene	milligrams per litre	Weekly	Special Method 2
Biochemical oxygen demand	milligrams per litre	Weekly	24 hour composite sample
Cadmium	milligrams per litre	Weekly	24 hour composite sample
Carbon tetrachloride	milligrams per litre	Weekly	Special Method 2
Chloroform	milligrams per litre	Weekly	Special Method 2
Chromium (total)	milligrams per litre	Weekly	24 hour composite sample
Copper	milligrams per litre	Weekly	24 hour composite sample
Iron	milligrams per litre	Weekly	24 hour composite sample
Lead	milligrams per litre	Weekly	24 hour composite sample
Manganese	milligrams per litre	Weekly	24 hour composite sample
Mercury	milligrams per litre	Weekly	24 hour composite sample
Nickel	milligrams per litre	Weekly	24 hour composite sample
Nitrate + nitrite (oxidised nitrogen)	milligrams per litre	Weekly	24 hour composite sample
Nitrogen (ammonia)	milligrams per litre	Weekly	24 hour composite sample
Nitrogen (total)	milligrams per litre	Weekly	24 hour composite sample
Phosphorus (total)	milligrams per litre	Weekly	24 hour composite sample
Reactive Phosphorus	milligrams per litre	Weekly	24 hour composite sample
Tetrachloroethene (tetrachloroethylene)	milligrams per litre	Weekly	Special Method 2
Toluene	milligrams per litre	Weekly	Special Method 2
Total residual chlorine	milligrams per litre	Weekly	Special Method 7
Trichloroethene (Trichloroethylene)	milligrams per litre	Weekly	Special Method 2
Turbidity	nephelometric turbidity units	Weekly	24 hour composite sample
Vinyl chloride	milligrams per litre	Weekly	Special Method 2
Zinc	milligrams per litre	Weekly	24 hour composite sample
pH	pH	Weekly	24 hour composite sample

POINT 15

Pollutant	Units of measure	Frequency	Sampling Method
Conductivity	microsiemens per centimetre	Continuous	In line instrumentation

POINT 16

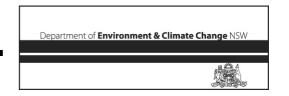
Pollutant	Units of measure	Frequency	Sampling Method
Temperature	degrees Celsius	Continuous during discharge	In line instrumentation

POINT 22

Pollutant	Units of measure	Frequency	Sampling Method
Conductivity	microsiemens per centimetre	Special Frequency 10	Grab sample
Sulfide (total)	milligrams per litre	Special Frequency 11	Grab sample
Temperature	degrees Celsius	Special Frequency 10	Grab sample
рН	рН	Special Frequency 10	Grab sample

Pollutant	Units of measure	Frequency	Sampling Method
Mercury	micrograms per cubic metre	Daily	24 hour composite sample

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POINTS 26,27,28

Pollutant	Units of measure	Frequency	Sampling Method
Cadmium	milligrams per cubic metre	Special Frequency 14	TM-14
Dioxins & Furans	nanograms per cubic metre	Special Frequency 14	TM-18
Hazardous substances	milligrams per cubic metre	Special Frequency 14	TM-12 & TM-13
Hexachlorobenzene	milligrams per cubic metre	Special Frequency 15	TM-34
Hexachlorobutadiene	milligrams per cubic metre	Special Frequency 15	TM-34
Hexachloroethane	milligrams per cubic metre	Special Frequency 15	TM-34
Mercury	milligrams per cubic metre	Special Frequency 14	TM-14
Total solids	milligrams per cubic metre	Special Frequency 14	TM-15
Volatile organic compounds	milligrams per cubic metre	Special Frequency 15	TM-34

POINTS 29,30,31,32

Pollutant	Units of measure	Frequency	Sampling Method
Volatile organic compounds	milligrams per cubic metre	Continuous	Special Method 6

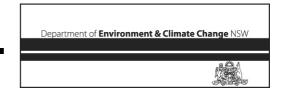
POINTS 33,34,35,36

Pollutant	Units of measure	Frequency	Sampling Method
Volatile organic compounds	milligrams per cubic metre	Special Frequency 15	TM-34

M2.2 For the purpose of the table(s) above:

- Emission monitoring for hydrogen chloride in point 4 must be undertaken when the burner is on line at such a steady rate as will facilitate sampling in accordance with the EPA's letter dated 20 August 2002.
- Emission monitoring for hydrogen chloride is TM 7 & TM 8 using site specific variations as outlined in the EPA's letter dated 20 August 2002 or any other methods approved in writing by the EPA.
 - Minor variations to those sampling methods as specified in the DECC's 'Approved Methods for the Sampling and Analysis of Air Pollutants in NSW' and 'Approved Methods for the Sampling and Analysis of Water Pollutants in NSW', as approved by the National Association of Testing Authorities' (NATA) endorsement of Laboratories, are deemed to be appropriate. As per DECC's letter to licensee dated 13 September 2007 permitting the use of in-house methods and standards as an interim measure, pending NATA accreditation.
- **Special Frequency 1** means samples must be collected and analysed continuously and reference samples must also be collected and analysed on a quarterly basis.
- Special Frequency 2 is defined as monitoring monthly for the first 6 months and sixmonthly thereafter. This monitoring frequency could be reviewed after 2 years of normal operations of the plant.

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- **Special Frequency 3** is defined as monitoring monthly for the first 6 months and quarterly thereafter. This monitoring frequency could be reviewed after 2 years of normal operations of the plant.
- Special Frequency 4 is defined as monitoring continuously for the first two weeks. This
 monitoring frequency could be reviewed following assessment of results of the first two
 weeks.
- **Special Frequency 5** is defined as monitoring daily for first two weeks then weekly thereafter. This monitoring frequency could be reviewed following assessment of results of the first two weeks.
- Special Frequency 6 is defined as monitoring continuously for the first two weeks only.
 This monitoring frequency could be reviewed following assessment of results of the first two weeks.
- Special Frequency 7 is defined as monitoring daily for the first week then twice during the second week. This monitoring frequency could be reviewed following assessment of results of the first two weeks.
- Special Frequency 8 is defined as monitoring daily for the first two weeks only. This
 monitoring frequency could be reviewed following assessment of results of the first two
 weeks.
- Special Frequency 9 is defined as conducting a study (prepared using 5 individual samples) on one day prior to commencing discharge and then another 2 studies (prepared using 5 individual samples for each) during discharge. The two later studies would be conducted on a day in both the first and second weeks of discharge to Springvale drain.
- **Special Frequency 10** is defined as monitoring daily for the first two weeks only. This monitoring frequency could be reviewed following assessment of results of the first two weeks.
- Special Frequency 11 is defined as monitoring daily for the first week and then twice in the second week. This monitoring frequency could be reviewed following assessment of results of the first two weeks.
- **Special Frequency 12** is defined as monitoring during the initial transfer of material to the storage tank.
- Special Frequency 13 is defined as monitoring continuously at all times except when the
 Fourier Transform Infrared Spectrometer (FTIR) is taken off-line for service, repair,
 maintenance and/or calibration purposes only. During this off-line period, monitoring must
 be carried out on a daily basis for 1-hour composite samples in accordance with the EPA's
 Approved Methods. In these exceptional circumstances, the licensee may use the in-house
 laboratory for analysis of these samples.

Special Frequency 14

a) For Store J, is defined as monitoring on the same day of every week, and after three consecutive rounds of monitoring show that no parameter listed for Points 26, 29, 30, 33 and 34 has exceeded its limit (including parameters monitored other than that at special frequency 14), thereafter special frequency 14 reverts to monitoring every

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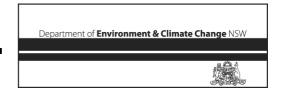
- quarter. Special frequency 14 may be reviewed by the EPA from time to time based on the results of monitoring of parameters for Store J.
- b) **For Store E**, is defined as monitoring on every 5th working day of operation for Points 28, 32 and 36. Special frequency 14 may be reviewed by the EPA from time to time based on the results of monitoring of parameters for Store E.
- c) **For Store H**, is defined as monitoring on every 5th working day of operation for Points 27, 31 and 35. Special frequency 14 may be reviewed by the EPA from time to time based on the results of monitoring of parameters for Store H.

Special Frequency 15

- a) For Store J, is defined as monitoring on the same day of every week, and after three consecutive rounds of monitoring show that no parameter listed for Points 26, 29, 30, 33 and 34 has exceeded its limit (including parameters monitored other than that at special frequency 15), thereafter special frequency 15 reverts to monitoring every quarter. Special frequency 15 may be reviewed by the EPA from time to time based on the results of monitoring of parameters for Store J.
- d) **For Store E,** is defined as monitoring on every 5th working day of operation for Points 28, 32 and 36. Special frequency 15 may be reviewed by the EPA from time to time based on the results of monitoring of parameters for Store E.
- e) **For Store H**, is defined as monitoring on every 5th working day of operation for Points 27, 31 and 35. Special frequency 15 may be reviewed by the EPA from time to time based on the results of monitoring of parameters for Store H.
- **Special Method 1** means continuous monitoring and analysis for 1,2-dichloroethane and vinyl chloride is CEM-10 while the quarterly method for 1,2-dichloroethane is OM-2 and the quarterly method for vinyl chloride is OM-2 or USEPA Method 106.
- **Special Method 2** means taking three (3) grab samples in any 24-hour period once per week. The result will be obtained by mathematically averaging the results of three grab samples after being analysed individually.
- **Special Method 3** means weekly analysis of a prepared composite sample obtained from 3 grab samples taken over a 24-hour period.
- Special Method 4 means is defined as conducting a study (prepared using 5 individual samples) on one day prior to commencing discharge and then another 2 studies (prepared using 5 individual samples for each) during discharge. The two later studies would be conducted on a day in both the first and second weeks of discharge to Springvale drain.
- **Special Method 5** means that a single sample is taken in the centre of the stack, but with the sampling velocity adjusted to match the stack velocity. This special method should align as close as practicable with the test method TM-8.

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- **Special Method 6** means CEM-8, CEM-9 or CEM-10 (as defined in *Approved Methods for the Sampling and Analysis of Air Pollutants in NSW. EPA 2005*), or a continuous monitoring method otherwise approved by the EPA.
- **Special Method 7** means taking three (3) grab samples in any 24-hour period once per week. Each grab sample must be analysed on-site within minutes of the sample being collected as per Approved Methods. The result will be obtained by mathematically averaging the individual results of three grab samples.
- M2.3 At Point 4, the licensee is required to take a grab sample during 4 startups and shutdowns to determine the concentration of HCl emissions during startup or shutdown conditions. In these circumstances, the licensee may use the in-house HCl sampling method.
- M2.4 Monitoring positions used for determining the concentration and mass of pollutants discharged from Point 8 must comply with TM-1.

M3 Testing methods - concentration limits

- M3.1 Monitoring for the concentration of a pollutant emitted to the air required to be conducted by this licence must be done in accordance with:
 - (a) any methodology which is required by or under the Act to be used for the testing of the concentration of the pollutant; or
 - (b) if no such requirement is imposed by or under the Act, any methodology which a condition of this licence requires to be used for that testing; or
 - (c) if no such requirement is imposed by or under the Act or by a condition of this licence, any methodology approved in writing by the EPA for the purposes of that testing prior to the testing taking place.

Note: The Protection of the Environment Operations (Clean Air) Regulation 2002 requires testing for certain purposes to be conducted in accordance with test methods contained in the publication "Approved Methods for the Sampling and Analysis of Air Pollutants in NSW".

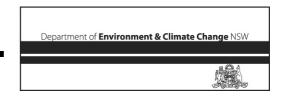
M3.2 Subject to any express provision to the contrary in this licence, monitoring for the concentration of a pollutant discharged to waters or applied to a utilisation area must be done in accordance with the Approved Methods Publication unless another method has been approved by the EPA in writing before any tests are conducted.

Note: Testing methods - load limit

Note: Clause 18 (1]. (1A) and (2) of the Protection of the Environment Operations (General) Regulation 1998 requires that monitoring of actual loads of assessable pollutants listed in L2.1 must be carried out in accordance with the testing method set out in the relevant load calculation protocol for the fee-based activity classification listed in condition A1.2.

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M4 Recording of pollution complaints

- M4.1 The licensee must keep a legible record of all complaints made to the licensee or any employee or agent of the licensee in relation to pollution arising from any activity to which this licence applies.
- M4.2 The record must include details of the following:
 - (a) the date and time of the complaint;
 - (b) the method by which the complaint was made;
 - (c) any personal details of the complainant which were provided by the complainant or, if no such details were provided, a note to that effect;
 - (d) the nature of the complaint;
 - (e) the action taken by the licensee in relation to the complaint, including any follow-up contact with the complainant; and
 - (f) if no action was taken by the licensee, the reasons why no action was taken.
- M4.3 The record of a complaint must be kept for at least 4 years after the complaint was made.
- M4.4 The record must be produced to any authorised officer of the EPA who asks to see them.

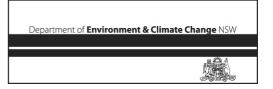
M5 Telephone complaints line

- M5.1 The licensee must operate during its operating hours a telephone complaints line for the purpose of receiving any complaints from members of the public in relation to activities conducted at the premises or by the vehicle or mobile plant, unless otherwise specified in the licence.
- M5.2 The licensee must notify the public of the complaints line telephone number and the fact that it is a complaints line so that the impacted community knows how to make a complaint.
- M5.3 Conditions M5.1 and M5.2 do not apply until 3 months after:
 - (a) the date of the issue of this licence or
 - (b) if this licence is a replacement licence within the meaning of the Protection of the Environment Operations (Savings and Transitional) Regulation 1998, the date on which a copy of the licence was served on the licensee under clause 10 of that regulation.

M6 Requirement to monitor volume or mass

- M6.1 For each discharge point or utilisation area specified below, the licensee must monitor:
 - (a) the volume of liquids discharged to water or applied to the area;
 - (b) the mass of solids applied to the area;
 - (c) the mass of pollutants emitted to the air;

at the frequency and using the method and units of measure, specified below.



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Frequency	Unit Of Measure	Sampling Method
Continuous during discharge	kilolitres per day	Wedge Flow Meter

M6.2 For each monitoring/discharge point or utilisation area specified below (by a point number), the licensee must monitor (by sampling and obtaining results by analysis) the mass of each pollutant specified in Column 1. The licensee must use the sampling method, units of measure, and sample at the frequency, specified opposite in the other columns:

POINT 8

Pollutant	Units of	Frequency	Sampling Method	
	measure			
Volatile organic compound	g per hour	Continuous	CEM-10	
1,2-dichloroethane	g per hour	Continuous	CEM-10	
Vinyl Chloride	g per hour	Continuous	CEM-10	
Speciated Organic Compounds	g per hour	Quarterly	TM-34	

M7 Weather monitoring

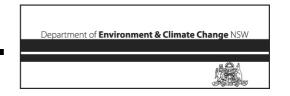
M7.1 For each monitoring point specified below (by a point number), the licensee must monitor (by sampling and obtaining results by analysis) the parameter specified in Column 1. The licensee must use the sampling method, units of measure, averaging period and sample at the frequency, specified opposite in the other columns:

POINT 12

Parameter	Units of measure	Averaging period	Frequency	Sampling Method
Wind speed @ 10 m	m/s	1 hour	Continuously	AM-2 & AM-4
Wind direction @ 10 m	0	1 hour	Continuously	AM-2 & AM-4
Sigma Theta @ 10 m	0	1 hour	Continuously	AM-2 & AM-4
Additional Requirements				
Siting				AM-1 & AM-4
Measurement				AM-2 & AM-4

Note: Due to technical and topographical difficulties associated with the installation of the weather monitoring station, the licensee is required to align as close as possible to the sampling methods included in this condition for point 12.

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6 Reporting conditions

R1 Annual return documents

What documents must an Annual Return contain?

- R1.1 The licensee must complete and supply to the EPA an Annual Return in the approved form comprising:
 - (a) a Statement of Compliance; and
 - (b) a Monitoring and Complaints Summary.

A copy of the form in which the Annual Return must be supplied to the EPA accompanies this licence. Before the end of each reporting period, the EPA will provide to the licensee a copy of the form that must be completed and returned to the EPA.

Period covered by Annual Return

- R1.2 An Annual Return must be prepared in respect of each reporting period, except as provided below.
- Note: The term "reporting period" is defined in the dictionary at the end of this licence. Do not complete the Annual Return until after the end of the reporting period.
- R1.3 Where this licence is transferred from the licensee to a new licensee:
 - (a) the transferring licensee must prepare an Annual Return for the period commencing on the first day of the reporting period and ending on the date the application for the transfer of the licence to the new licensee is granted; and
 - (b) the new licensee must prepare an Annual Return for the period commencing on the date the application for the transfer of the licence is granted and ending on the last day of the reporting period.

Note: An application to transfer a licence must be made in the approved form for this purpose.

- R1.4 Where this licence is surrendered by the licensee or revoked by the EPA or Minister, the licensee must prepare an Annual Return in respect of the period commencing on the first day of the reporting period and ending on:
 - (a) in relation to the surrender of a licence the date when notice in writing of approval of the surrender is given; or
 - (b) in relation to the revocation of the licence the date from which notice revoking the licence operates.

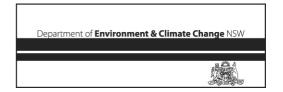
Deadline for Annual Return

R1.5 The Annual Return for the reporting period must be supplied to the EPA by registered post not later than 60 days after the end of each reporting period or in the case of a transferring licence not later than 60 days after the date the transfer was granted (the 'due date').

Notification where actual load can not be calculated

R1.6 Where the licensee is unable to complete a part of the Annual Return by the due date because the licensee was unable to calculate the actual load of a pollutant due to circumstances beyond the

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licensee's control, the licensee must notify the EPA in writing as soon as practicable, and in any event not later than the due date. The notification must specify:

- (a) the assessable pollutants for which the actual load could not be calculated; and
- (b) the relevant circumstances that were beyond the control of the licensee.

Licensee must retain copy of Annual Return

R1.7 The licensee must retain a copy of the Annual Return supplied to the EPA for a period of at least 4 years after the Annual Return was due to be supplied to the EPA.

Certifying of Statement of Compliance and signing of Monitoring and Complaints Summary

- R1.8 Within the Annual Return, the Statement of Compliance must be certified and the Monitoring and Complaints Summary must be signed by:
 - (a) the licence holder; or
 - (b) by a person approved in writing by the EPA to sign on behalf of the licence holder.
- R1.9 A person who has been given written approval to certify a certificate of compliance under a licence issued under the Pollution Control Act 1970 is taken to be approved for the purpose of this condition until the date of first review of this licence.

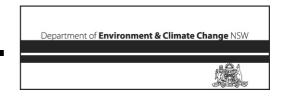
R2 Notification of environmental harm

- Note: The licensee or its employees must notify the EPA of incidents causing or threatening material harm to the environment as soon as practicable after the person becomes aware of the incident in accordance with the requirements of Part 5.7 of the Act.
- R2.1 Notifications must be made by telephoning the EPA's Pollution Line service on 131 555.
- R2.2 The licensee must provide written details of the notification to the EPA within 7 days of the date on which the incident occurred.

R3 Written report

- R3.1 Where an authorised officer of the EPA suspects on reasonable grounds that:
 - (a) where this licence applies to premises, an event has occurred at the premises; or
 - (b) where this licence applies to vehicles or mobile plant, an event has occurred in connection with the carrying out of the activities authorised by this licence,
 - and the event has caused, is causing or is likely to cause material harm to the environment (whether the harm occurs on or off premises to which the licence applies), the authorised officer may request a written report of the event.
- R3.2 The licensee must make all reasonable inquiries in relation to the event and supply the report to the EPA within such time as may be specified in the request.
- R3.3 The request may require a report which includes any or all of the following information:

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- (a) the cause, time and duration of the event;
- (b) the type, volume and concentration of every pollutant discharged as a result of the event;
- (c) the name, address and business hours telephone number of employees or agents of the licensee, or a specified class of them, who witnessed the event;
- (d) the name, address and business hours telephone number of every other person (of whom the licensee is aware) who witnessed the event, unless the licensee has been unable to obtain that information after making reasonable effort;
- (e) action taken by the licensee in relation to the event, including any follow-up contact with any complainants;
- (f) details of any measure taken or proposed to be taken to prevent or mitigate against a recurrence of such an event; and
- (g) any other relevant matters.
- R3.4 The EPA may make a written request for further details in relation to any of the above matters if it is not satisfied with the report provided by the licensee. The licensee must provide such further details to the EPA within the time specified in the request.

General conditions

G1 Copy of licence kept at the premises

- G1.1 A copy of this licence must be kept at the premises to which the licence applies.
- G1.2 The licence must be produced to any authorised officer of the EPA who asks to see it.
- G1.3 The licence must be available for inspection by any employee or agent of the licensee working at the premises.

G2 Signage

G2.1 Each monitoring and discharge point, located within the premises as defined in this licence, must be clearly marked by a sign that indicates the EPA point identification number used in this licence and be located as close as practical to the point.

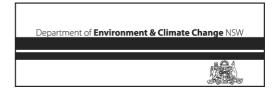
Pollution studies and reduction programs

Pollution Reduction Programs (PRPs) Completed

PRP No	Description	Completed Date
1	Noise Pollution Reduction Program	December 2001

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PRP No	Description	Completed Date
2	Stormwater Pollution Reduction Program	Ongoing
3	Steam Stripper Unit Optimisation Plan	30/09/04
4	Steam Stripper Unit Optimisation	24/12/04
5	Best Practice Benchmarking for Steam Stripper Unit	24/12/04
6	Measures to achieve world's best practice for Steam Stripper Unit	29/03/05
7	Requirement to achieve world's best practice	Completed
8	Air Stripping Unit	24/03/05
9	Ammonia Concentration Reduction Strategy	Ongoing
10	Requirement to determine dilution (at Point 11)	06/05/08

U1 Stormwater Pollution Reduction Program

- U1.1 A continuous improvement program must be implemented to address issues associated with the stormwater system on any part of the premises. The stormwater improvement program must be consistent with the Botany Industrial Park stormwater improvement plan.
- U1.2 A report must be forwarded to the EPA annually as an attachment to the Qenos P/L (Environment Protection Licence No. 10000) annual return, that details the following:
 - a) Issues associated with the stormwater system
 - b) Programs that have been and will be implemented to address areas requiring attention
 - c) Progress made towards the goals outlined in the stormwater improvement plan.

U2 Ammonia Concentration Reduction Strategy

U2.1 Objective

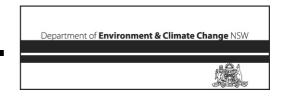
The objective of this Pollution Reduction Program (PRP) is to reduce ammonia concentrations in the treated effluent of the Groundwater Treatment Plant at Point 11 to achieve the protection of aquatic ecosystems (95 percent species protection) in both the Perry Street Canal System and Botany Bay based on the ANZECC and ARMCANZ (2000) *Australian and New Zealand Guidelines for Fresh and Marine Water Quality* ('the ANZECC Guidelines').

For the purposes of this condition, the Perry Street Canal System is defined as the stormwater drainage system from the point near the intersection of Flack Avenue and Beauchamp Road Hillsdale (UBD Map Ref 276 M16) downstream to Brotherson Dock (including all associated formed channel structures, weirs and culverts) and the drainage system downstream of Discharge Point 11.

U2.2 Ammonia Concentration Reduction Progress Report

On or before 12 December 2008, the licensee must submit an Ammonia Concentration Reduction Progress Report to the Manager Sydney Industry at PO Box 668 Parramatta NSW 2124.

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This report must include, but not be limited to, the following:

- a) details of the status of works proposed in the report titled 'Ammonia Concentration Reduction Pollution Reduction Program. 30 August 2007' which was submitted by the licensee on 30 August 2007;
- b) details of proposed strategies to achieve the objective set out in Condition U2.1; and
- c) timeframes for the implementations of the above works and strategies to achieve the objectives set out in Condition U2.1.

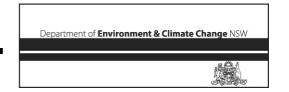
Note: Following the receipt of the above Ammonia Concentration Reduction Progress Report, additional licence conditions may be added to the licence to require implementation of the options to achieve the objective in condition U2.1.

Special conditions

Preamble

- a) The timeline provided in E1 is based on remediation of the Car Park Waste using one of the three methods described therein. Bioremediation of the Car Park Waste is not included. The licensee intends to develop a bioremediation solution in parallel with progressing development of a thermal treatment project. The timeline provided for the remediation of the CPWE may be modified depending on the information received from the EBCRC Bioremediation of Contaminated Sites project.
- b) The timeline provided in E1 is based on treatment of an estimated volume of material, as defined in 'Stage 1 Basis of Design' report prepared by Thiess Services Pty Ltd, GHD Pty Ltd and Focus Environmental Inc (March, 2005). Should the volume of material, required to be treated and/or disposed, increase or decrease the timeline may be modified.
- c) Should the results of the current monitoring program indicate that more timely attention is required by Orica, the timeline provided for the remediation works may be modified.
- d) The timeline provided in E1 is based on early community acceptance of a thermal treatment option. Based on previous experience the licensee has expressed to the Department of Environment and Climate Change (DECC), its concerns about the approval process and the licensee's ability to have the proposal approved in a timely manner. An extension may be required if this will assist project approval and ultimately lead to a shorter implementation time.
- e) For the purposes of all special condition(s) in Section E:
 - 'Impacted materials' is defined as: any materials contaminated by hexachlorobutadiene (HCBD) and/or associated compounds, within the immediate vicinity of the Car Park Waste Encapsulation cell.
 - 'Car Park Waste Encapsulation (CPWE)' or 'HCB encapsulation cell' is defined as: the encapsulation cell that lies beneath the car park on the North East boundary of the Botany Industrial Park (BIP) as shown on map Fig 4.1 from "HCB Encapsulation Groundwater Monitoring Report No 7" dated 28 August 2003.

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- **'EBCRC'** is defined as: the Environmental Biotechnology Cooperative Research Centre (EBCRC). The EBCRC is carrying out the Bioremediation of Contaminated Sites project for the Car Park Waste and Impacted Materials.
- 'Car Park Waste' is defined as: Approximately 45 000 cubic metres of a mixture of sand and coal ash containing hexachlorobenzene (HCB) and other chlorinated materials including HCBD, interred under a paved car park area containing approximately 0.18% of HCB and other chlorinated materials (Ref.: Hexachlorobenzene Waste Management Plan, Australian and New Zealand Environment Conservation Council (ANZECC), 1996).
- 'Remediation' is defined as:
 - (a) preparing a long-term management plan (if any) for the land, and
 - (b) removing, destroying, reducing, mitigating or containing the contamination of the land, and
 - (c) eliminating or reducing any hazard arising from the contamination of the land (including by preventing the entry of persons or animals on the land).

Reference: Contaminated Land Management Act 1997 No 140

Note: (i) in this context "land" includes the Car Park Waste and Impacted Materials; (ii) the Scheduled Chemical Waste Chemical Control Order (CCO) does not permit 'dispersion' to meet limits; and (iii) the aim of these works also includes protection of groundwater.

Summary of Special Conditions - Completed and Ongoing

Special Condition	Description	Completed Date
1	Delineation and remediation of the source of HCBD and associated compounds in the vicinity of HCB encapsulation cell	23/04/2004
2	Remediation of Car Park Waste and Impacted Materials	28/02/2006
3	Timetable for Remediation of Car Park Waste and Impacted Materials (Condition E1)	Ongoing
4	Progress reporting on remediation works to remove the source of HCBD and associated compounds (Condition E2)	Ongoing
5	Ongoing monitoring to confirm the integrity of the Car Park Waste Encapsulation (Condition E3)	Ongoing
6	Completion reporting (Condition E4)	Ongoing
7	Proposals for future works	01/12/2004
8	Supply of air quality modeling report of air emissions	24/12/2004
9	Emission Limits Based upon minimum plant performance	30/09/2004
10	Emission monitoring plan	30/09/2004
11	Emergency release emission management plan	30/09/2004

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Special Condition	Description	Completed Date
12	Independent Auditor to conduct annual Audits and Reviews (Condition E5)	Ongoing
13	Independent Monitoring Committee (Condition E6)	Ongoing
14	Financial Assurance for ongoing costs of the Groundwater Treatment Plant established 31January 2007 (Condition E7).	Ongoing
15	In-Situ Bioremediation Pilot Scale Field Trial in Car Park Waste Encapsulation soil 2005/2006	20/06/2006
16	Modifications to the Thermal Oxidiser and Heat Exchanger Serving the Groundwater Treatment Plant	30/07/2006
17	Groundwater Treatment Plant Commissioning Plan	28/02/2007
18	Groundwater Treatment Plant Thermal Oxidiser Unit – Low Temperature Trials	24/10/2007
19	Hexachlorobenzene (HCB) Waste Repackaging Plant (Condition E8)	Ongoing.

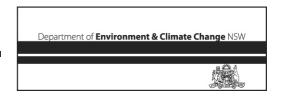
E1 Timetable for Remediation of Car Park Waste and Impacted Materials

- E1.1 The licensee must ensure the Car Park Waste and Impacted Materials are remediated and/or disposed of no later than 30 July 2010, and in accordance with the following timetable:
 - By October 2008 Commence mobilisation to site;
 - By 30 July 2010 treatment of waste; demobilisation of site equipment; preparation of report which demonstrates remediation of the Car Park Waste material; and submission of report to DECC.

Progress reporting on remediation works to remove the source of hexachlorobutadiene (HCBD) and associated compounds

- E2.1 Every six months after commencement of the Remediation of the Car Park Waste and Impacted Materials, the licensee must submit a report to Manager Sydney Industry, Department of Environment and Climate Change, PO Box 668, Parramatta 2124 containing the following information:
 - (a) Progress report on the remediation works;
 - (b) Confirmation that the works have been undertaken in accordance with the DECC's waste guidelines and POEO Waste Regulation 2005;
 - (c) Results of any additional monitoring or alternative works to demonstrate as far as practical that this action has been effective in removing the source that led to the detection of HCBD in groundwater at the groundwater monitoring point at WG95S;
 - (d) An interpretive report on the results of groundwater and/or soil monitoring and an assessment of the effectiveness of the remediation works to achieve an HCBD groundwater concentration not greater than 0.04µg/L at the boundary of the premises; and

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(e) Any revisions to the project timetable (as a Gantt Chart or equivalent).

Note: the above concentration is a low reliability trigger value taken from ANZECC and Agriculture and Resource Management Council of Australia and New Zealand (ARMCANZ) 2000 water quality guidelines. Exceedances of such levels trigger further investigation.

E3 Ongoing monitoring to confirm the integrity of the Car Park Waste Encapsulation (CPWE)I

- E3.1 On a six monthly basis until the completion of the Remediation of the Car Park Waste and Impacted Materials (or 30 July 2010, whichever is earliest) the licensee must submit a progress report to Manager Sydney Industry, Department of Environment and Climate Change, PO Box 668, Parramatta 2124, containing the following information:
 - (a) The results of the ongoing monitoring program to demonstrate to the maximum extent practicable that there are no other HCBD sources outside of the cell in the vicinity of the encapsulation cell;
 - (b) A timetable for undertaking proposed monitoring, where the groundwater monitoring must be completed at a minimum of once every three months for the first year after remediation works commence and every six months thereafter, unless otherwise agreed in writing by the DECC; and
 - (c) An interpretive comment on the monitoring results.

E4 Completion reporting

E4.1 **By 30 July 2010** Orica must provide a report to DECC, the Community Participation and Review Committee (CPRC) and the Department of Environment and Water (DEW) demonstrating complete remediation of the Car Park Waste.

E5 AUDITS AND REVIEWS

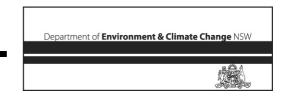
The objective of this condition is:

- To conduct a series of ongoing independent audits to validate the predictions contained in the Environmental Impact Statement (EIS) submitted to the Department of Environment and Conservation (DEC) on 15 November 2004 and compliance with this licence, and to the extent required by any other approval, compliance with those approval conditions relating to the project;
- To conduct environmental reviews with the aim of optimising performance;
- To conduct engineering audits to ensure the performance of the plant will not deteriorate in the longer term; and
- To identify remedial measures that can be implemented in the event an audit shows a discrepancy between actual and predicted performance.

This condition comprises two parts:

- · Part A Validation Audit and Environmental Review
- Part B Engineering Audit

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PART A - VALIDATION AUDIT & ENVIRONMENTAL REVIEW

General Requirement

The licensee must undertake comprehensive validation audits and environmental reviews of the works undertaken in accordance with the EIS.

The auditor must prepare a written report on the validation audit and environmental review for submission to the DEC, Department of Infrastructure, Planning and Natural Resource (DIPNR), Sydney Ports Corporation, Sydney Water Corporation, NSW Maritime, City of Botany Council, Independent Monitoring Committee and make this report available for public inspection on request.

The single report must be submitted which includes all of the validation audit and environmental review requirements of this licence and to the extent required by any other approval, compliance with those approval conditions relating to the project.

The report must be submitted with each Annual Return prepared for the first three reporting periods during which the groundwater treatment plant has commenced operation.

The report for 2007/2008 must be submitted to the Manager Sydney Industry, Department of Environment and Climate Change, PO Box 668, Parramatta, NSW, 2124 by no later than 14 November 2008.

The ongoing necessity for this requirement will be reviewed in consultation with the independent monitoring committee and taking into account the success of the performance of the groundwater treatment plant.

Note: The Environment Protection Authority (EPA) may require the licensee to undertake works to address the findings or recommendations presented in the Report as a requirement of this licence. Any such works must be completed within such time as the EPA may agree.

Each Validation Audit and Environmental Review must include the following components specified in Conditions E5.1 and E5.2:

- Validation Audit
- Environmental Review

E5.1 VALIDATION AUDIT

The licensee must engage (and bear the full cost of), an independent and suitably qualified auditor to undertake comprehensive validation audits of the project.

The auditor must:

- be a certified environmental auditor who has gained certification from a certification body (such as Registrar Accreditation Board and Quality Society of Australasia international (RABQSA) formerly known as (QSA) who have been accredited by the Joint Accreditation Services Australia & New Zealand (JAS/ANZ);
- · have Lead Environmental Auditor certification; and
- have held lead environmental certification for at least 2 years.

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The licensee must consult with the Independent Monitoring Committee in the selection of the auditor.

The validation audit must:

- (a) be carried out in accordance with ISO 19011:2003 Guidelines for Quality and/ or Environmental Management Systems Auditing;
- (b) take into account representative operating conditions including worst case scenarios which relate to the groundwater treatment plant;
- (c) assess compliance with the requirements of this license, and to the extent required by any other approval, compliance with those approval conditions relating to the project;
- (d) assess the project against the predictions made and conclusions drawn in the EIS and supporting documents prepared by the licensee; and
- (e) include the following components:
 - Air Emission Validation Program;
 - Water Discharge Validation Program;
 - Noise Validation Program; and
 - Thermal Oxidation Unit Validation Program.

E5.1.1 Air Emission Validation Program

The licensee must conduct an Air Emissions Validation Program which includes but is not be limited to the following:

- (a) Ensures the range of all air pollutants monitored are continually reviewed and modified where necessary to ensure the licensee is capable of detecting the presence of all significant air pollutants not already specified in the licence;
- (b) Make recommendations about changes to existing monitoring, including substances monitored and frequency of monitoring;
- (c) Validate the conclusions of the human health risk assessment that was undertaken as part of the EIS using monitoring data collected under this licence;
- (d) Validate the conclusions of the air quality impact assessment that was undertaken as part of the EIS using monitoring data collected under this licence; and
- (e) Preparation and implementation of a comprehensive odour detection program. This must include but not be limited to:
 - (i) A Leak Detection and Repair (LDAR) Program to detect and minimise fugitive Volatile Organic Compounds (VOC) emissions from the groundwater treatment plant and associated plant and equipment in accordance with US EPA Method 21 Determination of Volatile Organic Compound Leaks (40 CFR Part 60, Appendix A, Method 21) or such other method agreed in writing by the EPA; and
 - (ii) An overall odour detection program, including representative offsite observations by independent and suitably qualified persons to identify and prevent unanticipated odour sources.

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E5.1.2 Water Discharge Validation Program

The licensee must conduct a Water Discharge Validation Program which must include but not be limited to the following:

- (a) Ensures the range of all water pollutants monitored are continually reviewed and modified where necessary to ensure the licensee is capable of detecting the presence of all significant water pollutants not already specified in the license; and
- (b) Make recommendations about changes to existing monitoring, including substances monitored and frequency of monitoring.

E5.1.3 Noise Validation Program

The licensee must conduct a Noise Validation Program which must include but not be limited to the following:

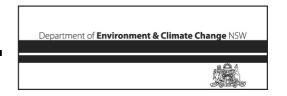
- (a) Identification and ranking by sound power level (in 1/3 octave bands for any source with potentially undesirable noise character) all significant noise sources on the Groundwater Treatment Plant site;
- (b) Identification of all noise sensitive receivers that may be affected by the operation of the Groundwater Treatment Plant, and select an appropriate number of representative receiver locations to represent all sensitive receivers;
- (c) The results of all noise measurements undertaken to assess compliance with Condition L6.4 of the licence;
- (d) A statement of whether noise levels from all activities at the Groundwater Treatment Plant site comply with the specified noise limits at the representative receiver locations. The statement must take into account tonal, impulsive and short duration noises originating from the Groundwater Treatment Plant site;
- (e) Where noise levels have been assessed as exceeding allowable licence limits, a statement explaining the reason why this has taken place; and
- (f) A statement of what feasible and reasonable additional measures may be implemented to further reduce noise levels below those specified in the licence.

E5.1.4 Thermal Oxidation Unit Validation Program

The licensee must conduct a Thermal Oxidation Unit Validation Program which includes, but is not limited to, the following:

- (a) Ensures that all parameters monitored comply with the Thermal Oxidation Unit lower limits specified in Condition L3.7 in the licence;
- (b) Reports the fraction of time the lower temperature limit specified in Condition L3.7 is not achieved whilst a contaminated feed is being sent to the Thermal Oxidation Unit;
- (c) Correlates all dioxin air emissions data monitored at Point 9 in accordance with Condition M2.1 with temperature and flow rate data monitored at Point 10;
- (d) Quantitatively assess dioxin air emissions at Point 9 with the thermal oxidiser operating at or near 875°C; and

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(e) Where there are increases in dioxin air emissions at the lower temperature limit set at Point 10 (as investigated in (d) above), make recommendations to change the lower temperature limit set at Point 10 and associated operational procedures to prevent dioxin concentration increases at the recommended lower temperature limit.

Note: Quantitative assessment of dioxin at Point 9 is to be undertaken in accordance with the *Approved Methods for the Sampling and Analysis of Air Pollutants in NSW, 2000*, unless otherwise agreed by the EPA.

E5.2 **ENVIRONMENTAL REVIEW**

The licensee must conduct an Environmental Review which must include but not be limited to the following:

- (a) A review of complaints received and action taken by the licensee.
- (b) Summary of environmental monitoring required under the licence and to the extent required by any other approval, compliance with those approval conditions relating to the project.
- (c) Identification of trends in all monitoring data collected since the commencement of operation of the groundwater treatment plant.
- (d) A statement on the effectiveness of the overall environmental management and performance of the project.
- (e) The following programs:
 - · Dioxin Minimisation & Management Program;
 - Groundwater Treatment Plant Water Reuse Strategy:
 - · Groundwater Monitoring Program; and
 - · Ambient Environmental Monitoring Program.

E5.2.1 Dioxin Minimisation and Management Program

The licensee must conduct a program that includes, but is not limited to the following:

- (a) An investigation into technical options and scientific developments which would allow continuous monitoring and or sampling of any dioxins emissions which may be emitted from the groundwater treatment plant;
- (b) An investigation of chemical and/or physical parameters which are likely to correlate with the actual or potential formation of dioxins and could be used as a surrogate indicator of dioxin formation in the groundwater treatment plant; and
- (c) Make recommendations about changes to existing monitoring, including substances monitored and frequency of monitoring.

E5.2.2 Groundwater Treatment Plant (GTP) Water Reuse Strategy

The licensee must conduct a program that investigates opportunities to maximize the reuse of treated water from the groundwater treatment plant and reduce the amount of treated water

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discharged to waters provided the reuse or reduction can be achieved in a safe and practical manner and it will provides the best environmental outcome, in the circumstances.

The program must include but need not necessarily be limited to the following:

- Characterisation of the treated water in terms of quality and quantity;
- Identification of potential uses of this treated water, taking into account relevant and recognised environmental and human health guidelines or standards to ensure it is appropriate for this use;
- Identification of options to beneficially reuse treated waters to minimise the amount of treated water being discharged;
- · Assessment of the feasibility and cost of these options;
- Selection of options for implementation;
- · Time table for implementation of the selected options; and
- Inclusion of any other relevant recommendations relating to treated water reuse.

The licensee must consult with the DEC, NSW Health Department, Sydney Water Corporation, Sydney Ports Corporation, Botany Bay Council, DIPNR and NSW Maritime on the development of the program.

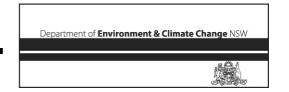
E5.2.3 Groundwater Monitoring Program

The licensee must conduct a Groundwater Monitoring Program which must include but not be limited to the following:

- (a) Monitoring of groundwater to assess whether the extraction of groundwater will result in any actual or potential impacts to surface waters or habitats in the locality;
- (b) Review the conclusions of the groundwater assessments and modelling that was undertaken as part of the EIS, including using all monitoring data collected under this license or other approvals for this project;
- (c) include a mechanism to regularly review the effectiveness of the monitoring program to ensure it is effective in detecting the presence of actual or potential impacts not already identified; and
- (d) Make recommendations about changes to existing monitoring and frequency of monitoring.

The program must be prepared and implemented in consultation with the DEC, DIPNR, Department of Primary Industry (DPI), Sydney Ports Corporation, Sydney Water Corporation, NSW Maritime and City of Botany Council.

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PART B - ENGINEERING AUDIT

E5.3 General requirement

The licensee must make arrangements for, and bear the full cost of, an independent auditor to undertake engineering audits of the groundwater treatment plant and associated plant and equipment (including all control systems) to ensure it is maintained in a proper and efficient condition and operated in a proper and efficient manner with respect to its environmental and safety capability and performance.

Matters to be addressed in the audits must include but not be limited to;

- (a) Review of the frequency of inspections and maintenance programs to ensure they are effective in detecting actual or potential changes in the environmental and safety performance;
- (b) Review of procedures for detecting changes to the equipment which could impact on performance, including corrosion and wear; and
- (c) Review of results of internal inspections of all equipment, using video techniques where appropriate.

The licensee must consult with the Independent Monitoring Committee in the selection of the auditor.

The engineering audits must generate a report for submission to the DECC, DEW, Sydney Water Corporation, City of Botany Council, Orica Groundwater Community Liaison Committee and be available for public inspection on request.

The report must be submitted with each Annual Return

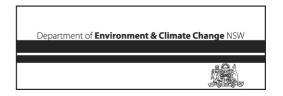
- At the end of every 5th reporting period, for the first 15 years of operation of the groundwater treatment plant (ie September 2012, September 2017 and September 2022); and then
- Every 2nd reporting period in which the plant remains in operation (ie September 2024 and then every two years thereafter).

The EPA may require the licensee to undertake works to address the findings or recommendations presented in the Report as a requirement of this licence. Any such works shall be completed within such time as the EPA may agree.

E6 INDEPENDENT MONITORING COMMITTEE

E6.1 The licensee must service an Independent Monitoring Committee with technical and community representatives relating to the Groundwater Treatment Plant and its operation. The licensee must provide monitoring information and reports and consult with this Committee as required by the relevant conditions of this licence.

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Note: The Independent Monitoring Committee will be serviced by the licensee in conjunction with the existing Orica Groundwater Community Liaison Committee which is also serviced by the licensee.

E7 Financial Assurance

The objective of this condition is to secure or guarantee funding for or towards the ongoing operating costs of the Groundwater Treatment Plant and associated groundwater collection infrastructure.

E7.1 Unconditional and irrevocable bank guarantee

E7.1.1 A financial assurance, in favour of the EPA, in the form of an unconditional and irrevocable bank guarantee dated 7 February 2007 for the amount of fourteen million four hundred thousand dollars (\$14,400,000) must be maintained for or towards the ongoing operating costs of the Groundwater Treatment Plant (GTP) and associated groundwater collection infrastructure and thereafter until such time as the EPA is satisfied the premises are environmentally secure.

Note: \$14.4 million is 20% of the net present value of the outstanding provision (\$72 million) of the long term operating costs identified in the licensee's submission on the appropriate form or amount of the financial assurance, dated 30 September 2006.

- E7.2 Requirement to increase the amount of the financial assurance
- E7.2.1 The licensee must increase the amount of financial assurance in accordance with the following schedule based on the financial position of Orica Limited as determined by its Standard & Poors credit rating:
 - i) While a Standard & Poors credit rating remains at BBB+ or above, the bank guarantee required will be \$14.4 million; and
 - ii) If the Standard & Poors credit rating falls to BBB the bank guarantee required will be \$35 million; and
 - iii) If the Standard & Poors credit rating below BBB the bank guarantee required will be \$72 million.

E7.3 Requirement to report credit rating in each annual return

E7.3.1 The licensee must include in each licence annual return evidence of Orica Limited's credit rating for the whole period of the licence year.

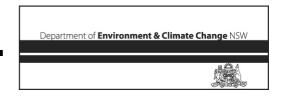
E7.4 Requirement to report any changes in credit rating

E7.4.1 The licensee must advise the EPA as soon as practical and in any event within five days of receiving advice from Standard & Poors of any change to the credit rating of Orica Limited.

Note: Orica Australia Pty Ltd is the licensee and Orica Limited is the parent company. The credit rating relates to Orica Limited.

E7.5 Varying the magnitude of the financial assurance

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E7.5.1 The EPA reserves the right to vary the magnitude of the financial assurance at any time depending upon any reassessment of possible cost(s) of rehabilitation of the premises or any other reason which the EPA deems to be appropriate and reasonable to ensure environmental security.

Note: The EPA will review the above arrangement every three years including consideration of Consumer Price Index (CPI) adjustments, or more frequently if considered necessary by the EPA or if requested by the licensee, in light of the remaining works required to complete the remediation.

E7.5.2 The EPA will only draw on the Financial Assurance to fund or recover the reasonable costs in carrying out, or directing or supervising the carrying out by another person, of any work or program, including the likely costs and expenses in directing and supervising the carrying out of the work or program, to meet the requirements of the licence relating to the Groundwater Treatment Plant and associated infrastructure where in the opinion of the EPA the licensee has failed to meet these requirements.

E7.6 Requirement to submit a review every three years

E7.6.1 The licensee must provide the EPA with a review of the outstanding capital and operating costs for the Groundwater Treatment Plant and associated groundwater collection infrastructure **every three years commencing 31 January 2010.**

E7.7 Requirement to advise of changes to deed of cross guarantee

E7.7.1 The Licensee must advise the EPA in advance if it proposes to change and as soon as possible if it does change its deed of cross guarantee lodged with the Australian Securities and Investment Commission, whereby financial liabilities are shared across the Orica group of companies.

E7.8 Requirement to advise of any changes which may affect ability to fund

E7.8.1 The licensee must notify the EPA of any proposed corporate restructure, scheme of arrangement or appointment of an external administrator that will or may directly or indirectly affect the licensee's short or long term ability to fund the operation of the Groundwater Treatment Plant and associated groundwater collection infrastructure.

E8 Hexachlorobenzene (HCB) Waste Repackaging Plant

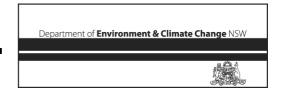
E8.1 Fugitive Emissions

E8.1.1 The licensee must design, construct, operate and maintain ventilation systems for the buildings in which the operation of the HCB waste repackaging lines is to occur so that the pressure within the building lies below atmospheric pressure at all times.

E8.2 Concentration Limits

E8.2.1 The licensee shall establish, in consultation with the EPA, a maximum break-through limit for volatile organic compounds for monitoring / discharge points 29, 30, 31 and 32. For the purposes of monitoring volatile organic compounds, a suitable organic compound equivalent for volatile

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organic compounds must also be determined. Reference conditions for the break-through limit must be dry, 273 K and 101.3 kPa.

Note: The licensee provided information regarding breakthrough limits for Points 29, 30 and 31 in correspondence dated 4 July 2008.

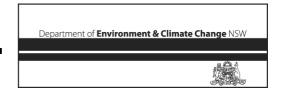
E8.3 Shutdown Requirements

- E8.3.1 If the break-through limit described in condition E8.2.1 at monitoring/discharge points 29 or 30 is exceeded after completion of commissioning, the HCB repackaging facility must immediately shutdown. The licensee must only restart the HCB repackaging facility after the carbon filter is replaced with a new activated carbon filter.
- E8.3.2 If the break-through limit described in condition E8.2.1 at monitoring/discharge points 31 and / or 32 is exceeded after completion of commissioning, material transfer processes must immediately shutdown. The licensee must only restart the material transfer processes after the carbon filter is replaced with a new activated carbon filter.
- E8.3.3 If any concentration limit described in condition L3.3 at monitoring/discharge point 26, 27 or 28 is exceeded after completion of commissioning, the HCB repackaging facility must immediately shutdown. The licensee can only restart the HCB repackaging facility after receiving written approval from the EPA.

E8.4 Repackaging Process Trials Plan

- E8.4.1 Prior to the commencement of the operation of the HCB Repackaging Plant, the licensee must undertake Repackaging Trials to demonstrate that repackaging activities will be undertaken within acceptable environmental limits.
- E8.4.2 Prior to the commencement of Repackaging Trials, the licensee must prepare and submit for the approval of the EPA a **Repackaging Process Trials Plan** ('Plan'). The Plan must be prepared in consultation with the EPA and must provide a program to quantitatively confirm that the HCB Repackaging Plant will meet the environmental performance described in the Environmental Assessment. In particular, the Plan must include, but not be limited to the following:
 - a) a description of the smoke tests to be undertaken at Store J, Store E and Store H to ensure that the installed vapour / dust extraction systems are effective in preventing the escape of unfiltered air from these enclosures;
 - b) details in relation to trials to confirm extraction system performance and absorption rates;
 - c) a description of trials to be undertaken with substance(s) having low risk of environmental harm to confirm the environmental performance of the HCB Repackaging Plant. This must include a description of each step undertaken to test the ability of the Plant to meet the requirements of the Environment Protection Licence;
 - d) the quantity and type of substance(s) to be used in the trial and an outline of why the substance(s) would reasonably represent the actual materials to be processed; and
 - e) details of monitoring that will be undertaken to measure and confirm compliance with the emission limits within the Environment Protection Licence. This must include stack emission tests and mass balance calculations that account for material captured in the activated carbon vent controls, present in the fugitive emissions within the Repackaging

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Plant working area(s) and material otherwise not accounted for in the mass balance such as fugitive emissions to the environment.

- E8.4.3 The licensee can only commence repackaging trials after the EPA has approved the Repackaging Process Trials Plan described in conditions E8.4.2.
- E8.4.4 The licensee must undertake repackaging process trials strictly in accordance with the approved Repackaging Process Trials Plan. In the event that the licensee intends to vary the trials from that described in the Repackaging Process Trials Plan, the licensee must seek further approval for the proposed changes from the EPA. Implementation of variations to an approved Repackaging Process Trials Plan will only occur following EPA's approval of the variations.
- E8.4.5 Within 28 days of the completion of the Repackaging Trials (the Trials), the licensee must prepare and submit a **Repackaging Process Trial Report** to the EPA. The report must include, but not be limited to the following:
 - a) details of the Trials, describing steps undertaken during each Trial. This must include an indication of when each step was undertaken;
 - b) the quantity of substance(s) processed, including a detailed mass balance accounting for all substance(s) processed;
 - c) an assessment of whether the process will perform with minimal risk of environmental harm and within the requirements of the Environment Protection Licence, on the basis that the Trials are representative of the actual operation; and
 - d) any recommended improvements to the Repackaging process in response to the results of the Trials.
- E8.4.6 The licensee must only commence operation of the Repackaging Process after completion of the Repackaging Trials as described in condition E8.4.1 and with the approval of the EPA after it has considered the Repackaging Process Trials Report as described in condition E8.4.5.

E8.5 Notification Requirements

E8.5.1 If on receipt of a certificate of laboratory analysis, the laboratory analysis results demonstrate that the concentration of any discharge parameter has exceeded a limit specified in conditions L3.3 for any of the monitoring / discharge Points 26, 27, 28, 29, 30, 31, 32, 33, 34, 35 or 36, then the licensee must notify the EPA within 24 hours of receipt of the certificate.

E8.6 Waste Generation and Management

E8.6.1 This Environment Protection Licence does not permit the removal of hexachlorobenzene waste from the premises unless and until the necessary separate approvals are obtained by the licensee for an ultimate destruction / disposal location for these wastes.

Appendices

Dictionary

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General Dictionary

In this licence, un	less the contrary is indicated, the terms below have the following meanings:
3DGM [in relation to a concentration limit]	Means the three day geometric mean, which is calculated by multiplying the results of the analysis of three samples collected on consecutive days and then taking the cubed root of that amount. Where one or more of the samples is zero or below the detection limit for the analysis, then 1 or the detection limit respectively should be used in place of those samples
Act	Means the Protection of the Environment Operations Act 1997
activity	Means a scheduled or non-scheduled activity within the meaning of the Protection of the Environment Operations Act 1997
actual load	Has the same meaning as in the Protection of the Environment Operations (General) Regulation 1998
АМ	Together with a number, means an ambient air monitoring method of that number prescribed by the Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales.
AMG	Australian Map Grid
anniversary date	The anniversary date is the anniversary each year of the date of issue of the licence. In the case of a licence continued in force by the Protection of the Environment Operations Act 1997, the date of issue of the licence is the first anniversary of the date of issue or last renewal of the licence following the commencement of the Act.
annual return	Is defined in R1.1
Approved Methods Publication	Has the same meaning as in the Protection of the Environment Operations (General) Regulation 1998
assessable pollutants	Has the same meaning as in the Protection of the Environment Operations (General) Regulation 1998
BOD	Means biochemical oxygen demand
CEM	Together with a number, means a continuous emission monitoring method of that number prescribed by the Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales.
COD	Means chemical oxygen demand
composite sample	Unless otherwise specifically approved in writing by the EPA, a sample consisting of 24 individual samples collected at hourly intervals and each having an equivalent volume.
cond.	Means conductivity
environment	Has the same meaning as in the Protection of the Environment Operations Act 1997
environment protection legislation	Has the same meaning as in the Protection of the Environment Administration Act 1991
EPA	Means Environment Protection Authority of New South Wales.
fee-based activity classification	Means the numbered short descriptions in Schedule 1 of the Protection of the Environment Operations (General) Regulation 1998.
flow weighted	Means a sample whose composites are sized in proportion to the flow at each composites time of collection

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Archived: 12-Sep-2008

collection.

composite sample

general solid waste

general solid waste

(non-putrescible)

Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act

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(putrescible)	1997
grab sample	Means a single sample taken at a point at a single time
hazardous waste	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
licensee	Means the licence holder described at the front of this licence
load calculation protocol	Has the same meaning as in the Protection of the Environment Operations (General) Regulation 1998
local authority	Has the same meaning as in the Protection of the Environment Operations Act 1997
material harm	Has the same meaning as in section 147 Protection of the Environment Operations Act 1997
MBAS	Means methylene blue active substances
Minister	Means the Minister administering the Protection of the Environment Operations Act 1997
mobile plant	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
motor vehicle	Has the same meaning as in the Protection of the Environment Operations Act 1997
O&G	Means oil and grease
percentile [in relation to a concentration limit of a sample]	Means that percentage [eg.50%] of the number of samples taken that must meet the concentration limit specified in the licence for that pollutant over a specified period of time. In this licence, the specified period of time is the Reporting Period unless otherwise stated in this licence.
plant	Includes all plant within the meaning of the Protection of the Environment Operations Act 1997 as well as motor vehicles.
pollution of waters [or water pollution]	Has the same meaning as in the Protection of the Environment Operations Act 1997
premises	Means the premises described in condition A2.1
public authority	Has the same meaning as in the Protection of the Environment Operations Act 1997
regional office	Means the relevant EPA office referred to in the Contacting the EPA document accompanying this licence
reporting period	For the purposes of this licence, the reporting period means the period of 12 months after the issue of the licence, and each subsequent period of 12 months. In the case of a licence continued in force by the Protection of the Environment Operations Act 1997, the date of issue of the licence is the first anniversary of the date of issue or last renewal of the licence following the commencement of the Act.
restricted solid waste	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
scheduled activity	Means an activity listed in Schedule 1 of the Protection of the Environment Operations Act 1997
special waste	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
тм	Together with a number, means a test method of that number prescribed by the Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales.
TSP	Means total suspended particles
TSS	Means total suspended solids

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Type 1 substance

Means the elements antimony, arsenic, cadmium, lead or mercury or any compound containing one or more of those elements

Type 2 substance Means the elements beryllium, chromium, cobalt, manganese, nickel, selenium, tin or vanadium or any

compound containing one or more of those elements

utilisation area Means any area shown as a utilisation area on a map submitted with the application for this licence

waste Has the same meaning as in the Protection of the Environment Operations Act 1997

waste code Means the waste codes listed in Appendix 5 of the EPA document A Guide to Licensing Part B

waste type Means liquid, restricted solid waste, general solid waste (putrescible), general solid waste (non-

putrescible), special waste or hazardous waste

Special Dictionary

ug/L Means micrograms per litre.

approved Means approved in writing by the EPA. The EPA's approval may be given unconditionally, or subject to

conditions.

CPWE Means Car Park Waste Encapsulation

FTIR Means Fourier Transform Infra Red Spectrometer

GTP Means Groundwater Treatment Plant.

HCB Means hexachlorobenzene.

HCBD Means hexachlorobutadiene.

HCE Means hexachloroethane.

kL Means kilolitre.

L/s Means litres per second.

mL Means millilitres.

ML Means megalitres.

SSU Means Steam Stripping Unit.

TRC Means total residual chlorine.

VEC Means Vapour Emission Capture system.

VOC Means Volatile Organic Compound, a substance which contains carbon and has a vapour pressure

greater than 2 mm of mercury at 25 deg.C and 101.3 kPa.

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Mr Mark Gifford

Environment Protection Authority

(By Delegation)

Date of this edition - 20-Aug-2008

En	d Notes
1	Licence varied by notice 1000723, issued on 01-Aug-2000, which came into effect on 22-Aug-2000.
2	Licence varied by 010937 (ALaN) s.58 notice, issued on 01-Sep-2000, which came into effect on 26-Sep-2000.
3	Licence varied by notice 1008660, issued on 27-Jul-2001, which came into effect on 21-Aug-2001.
4	Licence varied by notice 1014464, issued on 15-Jan-2003, which came into effect on 09-Feb-2003.
5	Licence varied by notice 1025431, issued on 24-Dec-2003, which came into effect on 18-Jan-2004.
6	Licence varied by notice 1035261, issued on 30-Apr-2004, which came into effect on 30-Apr-2004.
7	Licence varied by notice 1040183, issued on 07-Sep-2004, which came into effect on 07-Sep-2004.
8	Licence varied by notice 1041498, issued on 26-Oct-2004, which came into effect on 27-Oct-2004.
9	Licence varied by notice 1041954, issued on 03-Nov-2004, which came into effect on 03-Nov-2004.
10	Licence varied by notice 1043560, issued on 14-Feb-2005, which came into effect on 22-Feb-2005.
11	Licence varied by notice 1048337, issued on 23-Aug-2005, which came into effect on 17-Sep-2005.
12	Licence varied by notice 1052073, issued on 14-Nov-2005, which came into effect on 25-Nov-2005.
13	Licence varied by notice 1060389, issued on 12-May-2006, which came into effect on 12-May-2006.
14	Licence varied by notice 1060540, issued on 22-May-2006, which came into effect on 22-May-2006.
15	Licence varied by notice 1061917, issued on 10-Jul-2006, which came into effect on 10-Jul-2006.
16	Licence varied by updating references to the Clean Air Reg, issued on 25-Jul-2006, which came into effect on 25-Jul-2006.
17	Licence varied by notice 1063885, issued on 11-Aug-2006, which came into effect on 11-Aug-2006.

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End	d Notes
18	Licence varied by notice 1067354, issued on 30-Nov-2006, which came into effect on 30-Nov-2006.
19	Licence varied by notice 1068717, issued on 24-Jan-2007, which came into effect on 24-Jan-2007.
20	Licence varied by notice 1069198, issued on 30-Jan-2007, which came into effect on 30-Jan-2007.
21	Licence varied by notice 1072335, issued on 13-Jun-2007, which came into effect on 13-Jun-2007.
22	Licence varied by notice 1074666, issued on 02-Jul-2007, which came into effect on 02-Jul-2007.
23	Licence varied by notice 1075713, issued on 10-Jul-2007, which came into effect on 10-Jul-2007.
24	Licence varied by repair to Annual Return Archive, issued on 17-Jul-2007, which came into effect on 17-Jul-2007.
25	Licence varied by notice 1076456, issued on 01-Aug-2007, which came into effect on 01-Aug-2007.
26	Licence varied by notice 1077124, issued on 17-Aug-2007, which came into effect on 17-Aug-2007.
27	Licence varied by notice 1079428, issued on 15-Nov-2007, which came into effect on 15-Nov-2007.
28	Licence varied by notice 1080326, issued on 28-Nov-2007, which came into effect on 28-Nov-2007.
29	Licence varied by notice 1082555, issued on 05-Feb-2008, which came into effect on 05-Feb-2008.
30	Licence varied by notice 1084923, issued on 29-Apr-2008, which came into effect on 29-Apr-2008.
31	Licence varied by notice 1085288, issued on 19-Jun-2008, which came into effect on 19-Jun-2008.
32	Licence varied by notice 1089856, issued on 01-Jul-2008, which came into effect on 01-Jul-2008.
33	Licence varied by notice 1090610, issued on 20-Aug-2008, which came into effect on 20-Aug-2008.